1. Product and company identification

1.1 Identification of the substance or preparation:

Commercial product name: ELASTOSIL® M 4444 US (TAP RTV Silicone Side A)
Use of substance / preparation: Industrial. Mold making

1.2 Company/undertaking identification:

Manufacturer/distributor: Wacker Chemical Corporation
3301 Sutton Road
Adrian, MI 49221-9397
USA

Customer information:
InfoLine: Tel (517) 264-8240, Fax (517) 264-8740
Hours of operation:
Monday - Friday, 8 am to 5 pm (eastern standard time)
Corporate website: www.wacker.com

Emergency telephone no. (24h):
(517) 264-8500
Transportation emergency:
(800) 424-9300 (CHEMTREC, USA)
(703) 527-3887 (CHEMTREC, international)

This SDS was prepared by the Regulatory Affairs and Product Safety Department (RAPS) of Wacker Chemical Corporation.

2. Hazards identification

2.1 Classification of the substance or mixture

Classification (GHS):
Not a hazardous substance or mixture.

2.2 Label elements

Labelling (GHS):
No labeling according to GHS required.

2.3 Other hazards

No data available.

3. Composition/information on ingredients

3.1 Chemical characterization (preparation)

Chemical characteristics
Polydimethylsiloxane and auxiliary + Polydimethylsiloxane with hydroxy groups

3.2 Information on ingredients:

<table>
<thead>
<tr>
<th>Type</th>
<th>CAS No.</th>
<th>Substance</th>
<th>Content wt. %</th>
<th>Note</th>
</tr>
</thead>
<tbody>
<tr>
<td>INHA</td>
<td>14808-60-7</td>
<td>Quartz</td>
<td>&lt;=19.5</td>
<td>C1, C2</td>
</tr>
<tr>
<td>INHA</td>
<td>13463-67-7</td>
<td>Titanium dioxide</td>
<td>&lt;=0.6</td>
<td>C1</td>
</tr>
</tbody>
</table>


Quartz: This component does not impact the product's hazard classification. Due to the product's physical properties, particulate inhalation exposure is not possible. Titanium dioxide: this ingredient does not require classification. Due to this material's physical properties, inhalation is not dangerous.
4. First-aid measures

4.1 General information:
Get medical attention if irritation occurs or if breathing becomes difficult.

4.2 After inhalation
No special treatment is required.

4.3 After contact with the skin
For skin contact, immediately wipe away excess material. Use a waterless hand cleaner to remove as much of the remaining material as possible. Wash with soap and water.

4.4 After contact with the eyes
If contact with eyes, immediately hold eyelids apart and flush with plenty of water for at least 15 min.

4.5 After swallowing
No special treatment is required.

4.6 Advice for the physician
Treat symptomatically.

5. Fire-fighting measures

5.1 Flammable properties:

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
<th>Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flash point</td>
<td>288 °C (550 °F)</td>
<td>(ISO 2592)</td>
</tr>
<tr>
<td>Boiling point / boiling range</td>
<td>&gt; 93 °C (&gt; 199 °F)</td>
<td></td>
</tr>
<tr>
<td>Lower explosion limit (LEL)</td>
<td>not determined</td>
<td></td>
</tr>
<tr>
<td>Upper explosion limit (UEL)</td>
<td>not determined</td>
<td></td>
</tr>
<tr>
<td>Ignition temperature</td>
<td>386 °C (726 °F)</td>
<td>(DIN 51794)</td>
</tr>
</tbody>
</table>

5.2 Fire and explosion hazards:
This material will burn with a lazy smoldering flame. This material does not present any unusual fire or explosion hazards.

5.3 Recommended extinguishing media:
AFFF alcohol compatible foam. Carbon dioxide. Dry chemical. Water - Use Fine Spray or Fog. Water may be used to cool tanks and structures adjacent to the fire.

5.4 Unsuitable extinguishing media:
none known

5.5 Special exposure hazards arising from the substance or preparation itself, combustion products, resulting gases
Hazardous decomposition products: carbon monoxide, carbon dioxide, silicon dioxide, formaldehyde and incompletely burnt hydrocarbons.

5.6 Fire fighting procedures:
Full turn-out gear and Self Contained Breathing Apparatus (SCBA) should be worn when fighting large fires.

6. Accidental release measures

6.1 Precautions:
Secure the area. Obtain appropriate PPE, supplies, and equipment prior to attempting any response.
HAZWOPER PPE Level: D
6.2 Containment:
No special measures required.
Spills of material which could reach surface waters must be reported to the United States Coast Guard National Response Center's toll free phone number (800) 424-8802.

6.3 Methods for cleaning up
Scoop up large quantities after dusting surfaces with sand or Fuller's earth to prevent sticking. Sweep or scrape up the spilled material and place in an appropriate chemical waste container.

7. Handling and storage

7.1 Handling
Precautions for safe handling:
Avoid contact with eyes, skin and clothing. Keep container closed when not in use.

Precautions against fire and explosion:
No special precautions against fire and explosion required.

7.2 Storage
Conditions for storage rooms and vessels:
Store in a dry and sheltered place.

Advice for storage of incompatible materials:
No restriction.

Further information for storage:
Store in a dry and cool place.

8. Exposure controls and personal protection

8.1 Engineering controls
Ventilation:
Use with adequate ventilation.

Local exhaust:
No special ventilation required.

8.2 Associate substances with specific control parameters such as limit values
none known

8.3 Personal protection equipment (PPE)
Respiratory protection:
Respiratory protection is not normally required.

Hand protection:
Any liquid-tight rubber or vinyl gloves.

Eye protection:
Safety glasses with side shields or chemical safety goggles.

Other protective clothing or equipment:
Additional protective clothing or equipment is not normally required. Provide eye bath and safety shower.

8.4 General hygiene and protection measures:
Follow standard industrial hygiene practices when using this material. When handling do not eat, drink, smoke or apply cosmetics. Wash thoroughly after handling.

9. Physical and chemical properties

9.1 Appearance
Physical state / form.................................................................: paste
9.2 Safety parameters

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
<th>Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Melting point / melting range</td>
<td>not applicable</td>
<td></td>
</tr>
<tr>
<td>Boiling point / boiling range</td>
<td>&gt; 93 °C (&gt; 199 °F)</td>
<td></td>
</tr>
<tr>
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<td>288 °C (550 °F)</td>
<td>(ISO 2592)</td>
</tr>
<tr>
<td>Ignition temperature</td>
<td>386 °C (726 °F)</td>
<td>(DIN 51794)</td>
</tr>
<tr>
<td>Self-Accelerating Decomposition Temperature</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Lower explosion limit (LEL)</td>
<td>not determined</td>
<td></td>
</tr>
<tr>
<td>Upper explosion limit (UEL)</td>
<td>not determined</td>
<td></td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>not applicable</td>
<td></td>
</tr>
<tr>
<td>Density</td>
<td>approx. 1.18 g/cm³</td>
<td></td>
</tr>
<tr>
<td>Water solubility / miscibility</td>
<td>insoluble</td>
<td></td>
</tr>
<tr>
<td>pH-Value</td>
<td>4.6</td>
<td></td>
</tr>
<tr>
<td>Viscosity (dynamic)</td>
<td>approx. 30000 mPa.s</td>
<td></td>
</tr>
</tbody>
</table>

9.3 Further information

- Percent Volatiles: 1.05%
- Corrosive to Steel or Aluminum: Not corrosive to steel or aluminum.

10. Stability and reactivity

10.1 General information

Stable under normal conditions of use.

10.2 Conditions to avoid

Although this product is not expected to react with commonly used materials of construction and process equipment, it is advised that any rubber or plastic items such as hoses and gaskets be tested prior to large scale processing to ensure there is no degradation of performance or durability.

10.3 Materials to avoid

Relatively nonreactive.

10.4 Hazardous decomposition products

Measurements have shown the formation of small amounts of formaldehyde at temperatures above about 150 °C (302 °F) through oxidation.

10.5 Further information:

Hazardous polymerization cannot occur.

11. Toxicological information

11.1 Information on toxicological effects

11.1.1 Further toxicological information

Quartz has been classified by IARC as carcinogen group 1 ("carcinogenic to humans") and by NTP as known to be a human carcinogen. Titanium dioxide has been classified by IARC as carcinogen group 2B ("possibly carcinogenic to humans"). No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

12. Ecological information

12.1 Toxicity

Assessment:

Evaluation on basis of physical-chemical properties: No expected damaging effects to aquatic organisms. According to current knowledge adverse effects on water purification plants are not expected.
12.2 Persistence and degradability
Assessment:
Biologically not degradable. Separation by sedimentation.

12.3 Bioaccumulative potential
Assessment:
Bioaccumulation is not expected to occur.

12.4 Mobility in soil
Assessment:
Insoluble in water.

12.5 Other adverse effects
none known

13. Disposal considerations

13.1 Product disposal
Recommendation:
Material that cannot be used or chemically reprocessed should be disposed of at an approved facility in accordance with any applicable governmental regulations. State and local regulations may be more stringent than Federal regulations.

13.2 Packaging disposal
Recommendation:
Uncleaned containers should not be reused to hold another material due to the potential for reaction between residual product and incompatible materials. Uncleaned packaging should be treated with the same precautions as the material. After emptying contaminated containers may be cleansed and recycled.

14. Transport information

14.1 US DOT & CANADA TDG SURFACE
Valuation .............................................: Not regulated for transport

14.2 Transport by sea IMDG-Code
Valuation .............................................: Not regulated for transport

14.3 Air transport ICAO-TI/IATA-DGR
Valuation .............................................: Not regulated for transport

15. Regulatory information

15.1 U.S. Federal regulations

TSCA inventory status and TSCA information:
This material or its components are listed on or are in compliance with the requirements of the TSCA Chemical Substance Inventory.

CERCLA Regulated Chemicals:
This material does not contain any CERCLA regulated chemicals.

SARA 302 EHS Chemicals:
This material does not contain any SARA extremely hazardous substances.

SARA 311/312 Hazard Class:
This product does not present any SARA 311/312 hazards.

SARA 313 Chemicals:
This material does not contain any SARA 313 chemicals above de minimus levels.

HAPS (Hazardous Air Pollutants):
This material does not contain any hazardous air pollutants.
15.2 U.S. State regulations

California Proposition 65 Carcinogens:
14808-60-7 Quartz
13463-67-7 Titanium dioxide

California Proposition 65 Reproductive Toxins:
This material does not contain any chemicals known to the State of California to cause reproductive effects.

Massachusetts Substance List:
13463-67-7 Titanium dioxide
14808-60-7 Quartz

New Jersey Right-to-Know Hazardous Substance List:
13463-67-7 Titanium dioxide
14808-60-7 Quartz

Pennsylvania Right-to-Know Hazardous Substance List:
13463-67-7 Titanium dioxide
14808-60-7 Quartz

15.3 Canadian regulations
This product has been classified in accordance with the Hazard criteria of the CPR and the SDS contains all the information required by the CPR.

WHMIS Hazard Classes:
None.

DSL Status:
This material or its components are listed on the Canadian Domestic Substances List.

15.4 Details of international registration status

Relevant information about individual substance inventories, where available, is given below.

United States of America (USA) ..................: TSCA (Toxic Substance Control Act Chemical Substance Inventory):
This product is listed in, or complies with, the substance inventory.

Canada .............................................: DSL (Domestic Substance List):
This product is listed in, or complies with, the substance inventory.

Australia ........................................... : AICS (Australian Inventory of Chemical Substances):
This product is listed in, or complies with, the substance inventory.

People's Republic of China .....................: IECSC (Inventory of Existing Chemical Substances in China):
This product is listed in, or complies with, the substance inventory.

South Korea (Republic of Korea) ............: ECL (Existing Chemicals List):
This product is listed in, or complies with, the substance inventory.

Japan .............................................. : ENCS (Handbook of Existing and New Chemical Substances):
This product is listed in, or complies with, the substance inventory.

Philippines .......................................: PICCS (Philippine Inventory of Chemicals and Chemical Substances):
This product is listed in, or complies with, the substance inventory.

European Economic Area (EEA) .............: REACH (Regulation (EC) No 1907/2006):
General note: the registration obligations for substances imported into the EEA or manufactured within the EEA by the supplier mentioned in section 1 are fulfilled by the said supplier. The registration obligations for substances imported into the EEA by customers or other downstream users must be fulfilled by the latter.

16. Other information

16.1 Additional information:

This Safety Data Sheet (SDS) meets the requirements of the Federal OSHA Hazard Communication Standard (29 CFR 1910.1200). This product has been classified according to the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all of the information required by the CPR. This information relates to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is to the best of our knowledge and belief accurate and reliable as of the date compiled. However, no representation, warranty or guarantee expressed or implied, is made as to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to
the suitability and completeness of such information for his own particular use. We do not accept liability for any loss or
damage that may occur from the use of this information. Nothing herein shall be construed as a recommendation for uses which infringe
valid patents or as extending a license under valid patents. This SDS provides selected regulatory information on this product,
including its components. This is not intended to include all regulations. It is the responsibility of the user to know and comply with
all applicable rules, regulations and laws relating to the product being used.

Vertical lines in the left-hand margin indicate changes compared with the previous version.

All deliveries are subject to the WACKER SILICONES Health Care Policy, which is available at www.wacker.com.

16.2 Glossary of Terms:

<table>
<thead>
<tr>
<th>Term</th>
<th>Definition</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
<td>American Conference of Governmental Industrial Hygienists</td>
</tr>
<tr>
<td>DOT</td>
<td>Department of Transportation</td>
</tr>
<tr>
<td>hPa</td>
<td>Hectopascals</td>
</tr>
<tr>
<td>mPa*s</td>
<td>Milli Pascal-Seconds</td>
</tr>
<tr>
<td>OSHA</td>
<td>Occupational Safety and Health Administration</td>
</tr>
<tr>
<td>PEL</td>
<td>Permissible Exposure Limit</td>
</tr>
<tr>
<td>ppm</td>
<td>Parts per Million</td>
</tr>
<tr>
<td>SARA</td>
<td>Superfund Amendments and Reauthorization Act</td>
</tr>
<tr>
<td>STEL</td>
<td>Short Term Exposure Limit</td>
</tr>
<tr>
<td>TSCA</td>
<td>Toxic Substances Control Act</td>
</tr>
<tr>
<td>TWA</td>
<td>Time Weighted Average</td>
</tr>
<tr>
<td>WHMIS</td>
<td>Canadian Workplace Hazardous Materials Identification System</td>
</tr>
</tbody>
</table>

16.3 Conversion table:

<table>
<thead>
<tr>
<th>Unit</th>
<th>Conversion Factor</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pressure</td>
<td>1 hPa * 0.75 = 1 mm Hg = 1 torr; 1 bar = 1000 hPa</td>
</tr>
<tr>
<td>Viscosity</td>
<td>1 mPa*s = 1 centipoise (cP)</td>
</tr>
</tbody>
</table>