SAFETY DATA SHEET
CLEAR CASTING RESIN

Section 1. Identification

GHS product identifier : CLEAR CASTING RESIN
Product code : SIL95BA-41
Other means of identification : Unsaturated Polyester Resin
Product type : Liquid.

Material uses
Product use : Industrial applications.

Supplier's details
INTERPLASTIC CORPORATION
1225 Willow Lake Boulevard
St. Paul, MN  55110-5145
651.481.6860

Emergency telephone number (with hours of operation) : CHEMTREC 24-Hour Emergency Telephone 800.424.9300

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture :
- FLAMMABLE LIQUIDS - Category 3
- ACUTE TOXICITY (inhalation) - Category 4
- SKIN IRRITATION - Category 2
- EYE IRRITATION - Category 2A
- SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
- SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (hearing organs) - Category 1

GHS label elements
Hazard pictograms :

Signal word : Danger

Hazard statements : Flammable liquid and vapor. Harmful if inhaled. Causes serious eye irritation. Causes skin irritation. May cause respiratory irritation. Causes damage to organs through prolonged or repeated exposure. (hearing organs)

Precautionary statements

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Date of previous issue : 5/18/2017
Version : 6.01
Section 2. Hazards identification

Prevention: Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling.

Response: Get medical attention if you feel unwell. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing and wash it before reuse. If skin irritation occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.

Storage: Store locked up. Store in a well-ventilated place. Keep cool.

Disposal: Dispose of contents and container in accordance with all local, regional, national and international regulations. Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

Hazards not otherwise classified: None known.

Section 3. Composition/information on ingredients

Substance/mixture: Mixture
Other means of identification: Unsaturated Polyester Resin

CAS number/other identifiers

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>%</th>
<th>CAS number</th>
</tr>
</thead>
<tbody>
<tr>
<td>styrene</td>
<td>&lt;= 37.0</td>
<td>100-42-5</td>
</tr>
</tbody>
</table>

Any concentration shown as a range is to protect confidentiality or is due to batch variation. Any concentration shown as exact is based on formula.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

See Section 9 for VOC content. See Section 15 for HAP information.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
Section 4. First aid measures

Inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion: Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention following exposure or if feeling unwell. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects:

Eye contact: Causes serious eye irritation.

Inhalation: Harmful if inhaled. May cause respiratory irritation.

Skin contact: Causes skin irritation.

Ingestion: No known significant effects or critical hazards.

Over-exposure signs/symptoms:

Eye contact: Adverse symptoms may include the following:
- pain or irritation
- watering
- redness

Inhalation: Adverse symptoms may include the following:
- respiratory tract irritation
- coughing

Skin contact: Adverse symptoms may include the following:
- irritation
- redness

Ingestion: No specific data.

Indication of immediate medical attention and special treatment needed, if necessary:

Notes to physician: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments: No specific treatment.

Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)
Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

Specific hazards arising from the chemical : Flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
- carbon dioxide
- carbon monoxide

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact

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Section 6. Accidental release measures

Section 7. Handling and storage

Precautions for safe handling

**Protective measures**
- Put on appropriate personal protective equipment (see Section 8). Do not breathe vapor or mist. Do not ingest. Avoid contact with eyes, skin and clothing. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

**Advice on general occupational hygiene**
- Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

**Conditions for safe storage, including any incompatibilities**
- Do not store above the following temperature: 38°C (100.4°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>Exposure limits</th>
</tr>
</thead>
</table>
| styrene         | ACGIH TLV (United States, 3/2016).  
TWA: 20 ppm 8 hours.  
TWA: 85 mg/m³ 8 hours.  
STEL: 40 ppm 15 minutes.  
STEL: 170 mg/m³ 15 minutes.  
OSHA PEL Z2 (United States, 2/2013).  
TWA: 100 ppm 10 hours.  
CEIL: 200 ppm  
AMP: 600 ppm 5 minutes.  
NIOSH REL (United States, 10/2016).  
TWA: 50 ppm 10 hours.  
TWA: 215 mg/m³ 10 hours.  
STEL: 100 ppm 15 minutes.  
STEL: 425 mg/m³ 15 minutes.  |

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Version: 6.01  
5/14
Section 8. Exposure controls/personal protection

**Appropriate engineering controls**: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

**Environmental exposure controls**: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

**Individual protection measures**

**Hygiene measures**: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection**: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

**Skin protection**

**Hand protection**: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

**Body protection**: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

**Other skin protection**: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Respiratory protection**: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

**Appearance**

**Physical state**: Liquid.
**Color**: Colorless.
**Odor**: Aromatic. Sweetish.
**Odor threshold**: 0.1 ppm
**pH**: Not applicable.
**Melting point**: Not available.
**Section 9. Physical and chemical properties**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Boiling point</td>
<td>145°C (293°F)</td>
</tr>
<tr>
<td>Flash point</td>
<td>Closed cup: 31°C (87.8°F)</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>&lt;1 (butyl acetate = 1)</td>
</tr>
<tr>
<td>Lower and upper explosive (flammable) limits</td>
<td>Lower: 0.9%  Upper: 6.8%</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>0.67 kPa (5 mm Hg) [room temperature]</td>
</tr>
<tr>
<td>Vapor density</td>
<td>3.6 [Air = 1]</td>
</tr>
<tr>
<td>Relative density</td>
<td>0.9 to 1.3</td>
</tr>
<tr>
<td>Solubility in water</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water</td>
<td>Not available.</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>Not available.</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>Not available.</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not available.</td>
</tr>
<tr>
<td>VOC content (industrial use)</td>
<td>37 % (w/w) As shipped. Including monomer.</td>
</tr>
</tbody>
</table>

**Section 10. Stability and reactivity**

<table>
<thead>
<tr>
<th>Property</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Reactivity</td>
<td>No specific test data related to reactivity available for this product or its ingredients.</td>
</tr>
<tr>
<td>Chemical stability</td>
<td>The product is stable.</td>
</tr>
<tr>
<td>Possibility of hazardous reactions</td>
<td>Hazardous reactions or instability may occur under certain conditions of storage or use.</td>
</tr>
<tr>
<td>Conditions to avoid</td>
<td>Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapor to accumulate in low or confined areas. Hazardous polymerization may occur under certain conditions of storage or use. Keep away from heat and direct sunlight. Keep away from heat and flame. Keep away from oxidizing agents.</td>
</tr>
<tr>
<td>Incompatible materials</td>
<td>Reactive or incompatible with the following materials: oxidizing materials. Reactive or incompatible with the following materials: metals, acids and alkalis. Incompatible with alkali metals. Incompatible with some alkalis. Incompatible with some strong acids. Incompatible with copper alloys, brass.</td>
</tr>
<tr>
<td>Hazardous decomposition products</td>
<td>Under normal conditions of storage and use, hazardous decomposition products should not be produced.</td>
</tr>
</tbody>
</table>
Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Dose</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>styrene</td>
<td>LC50 Inhalation Gas.</td>
<td>Rat</td>
<td>2770 ppm</td>
<td>4 hours</td>
</tr>
<tr>
<td></td>
<td>LC50 Inhalation Vapor</td>
<td>Rat</td>
<td>11800 mg/m³</td>
<td>4 hours</td>
</tr>
<tr>
<td></td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>2650 mg/kg</td>
<td>-</td>
</tr>
</tbody>
</table>

Irritation/Corrosion

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Score</th>
<th>Exposure</th>
<th>Observation</th>
</tr>
</thead>
<tbody>
<tr>
<td>styrene</td>
<td>Eyes - Mild irritant</td>
<td>Human</td>
<td>-</td>
<td>50 parts per million</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>Eyes - Moderate irritant</td>
<td>Rabbit</td>
<td>-</td>
<td>24 hours 100 milligrams</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>Eyes - Severe irritant</td>
<td>Rabbit</td>
<td>-</td>
<td>100 milligrams</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>Skin - Mild irritant</td>
<td>Rabbit</td>
<td>-</td>
<td>500 milligrams</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>Skin - Moderate irritant</td>
<td>Rabbit</td>
<td>-</td>
<td>100 Percent</td>
<td>-</td>
</tr>
</tbody>
</table>

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Conclusion/Summary

Styrene manufacturers have determined that the weight of evidence for the carcinogenicity of this substance does not meet the criteria for classification.

Styrene is listed by IARC as a possible carcinogen to humans (Group 2B) based on "limited evidence" in humans, "limited evidence" in animals and "other relevant data". The United States NTP listed styrene as reasonably anticipated to be a human carcinogen based on "limited evidence" from studies in humans, "sufficient evidence" from studies in experimental animals, and supporting data on mechanisms of carcinogenesis. The significance of these results for humans has not been established through risk assessment.

Classification

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>OSHA</th>
<th>IARC</th>
<th>NTP</th>
</tr>
</thead>
<tbody>
<tr>
<td>styrene</td>
<td>-</td>
<td>2B</td>
<td>Reasonably anticipated to be a human carcinogen.</td>
</tr>
</tbody>
</table>

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)
Section 11. Toxicological information

<table>
<thead>
<tr>
<th>Name</th>
<th>Category</th>
<th>Route of exposure</th>
<th>Target organs</th>
</tr>
</thead>
<tbody>
<tr>
<td>styrene</td>
<td>Category 3</td>
<td>Not applicable.</td>
<td>Respiratory tract irritation</td>
</tr>
</tbody>
</table>

**Specific target organ toxicity (repeated exposure)**

<table>
<thead>
<tr>
<th>Name</th>
<th>Category</th>
<th>Route of exposure</th>
<th>Target organs</th>
</tr>
</thead>
<tbody>
<tr>
<td>styrene</td>
<td>Category 1</td>
<td>Inhalation</td>
<td>hearing organs</td>
</tr>
</tbody>
</table>

**Aspiration hazard**

<table>
<thead>
<tr>
<th>Name</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>styrene</td>
<td>ASPIRATION HAZARD - Category 1</td>
</tr>
</tbody>
</table>

**Information on the likely routes of exposure**

**Potential acute health effects**

- **Eye contact**: Causes serious eye irritation.
- **Inhalation**: Harmful if inhaled. May cause respiratory irritation.
- **Skin contact**: Causes skin irritation.
- **Ingestion**: No known significant effects or critical hazards.

**Symptoms related to the physical, chemical and toxicological characteristics**

- **Eye contact**: Adverse symptoms may include the following:
  - pain or irritation
  - watering
  - redness
- **Inhalation**: Adverse symptoms may include the following:
  - respiratory tract irritation
  - coughing
- **Skin contact**: Adverse symptoms may include the following:
  - irritation
  - redness
- **Ingestion**: No specific data.

**Delayed and immediate effects and also chronic effects from short and long term exposure**

**Short term exposure**

- **Potential immediate effects**: Not available.
- **Potential delayed effects**: Not available.

**Long term exposure**

- **Potential immediate effects**: Not available.
- **Potential delayed effects**: Not available.

**Potential chronic health effects**

Not available.
Section 11. Toxicological information

General: Causes damage to organs through prolonged or repeated exposure.

Carcinogenicity: No known significant effects or critical hazards.

Mutagenicity: No known significant effects or critical hazards.

Teratogenicity: No known significant effects or critical hazards.

Developmental effects: No known significant effects or critical hazards.

Fertility effects: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

<table>
<thead>
<tr>
<th>Route</th>
<th>ATE value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral</td>
<td>7163 mg/kg</td>
</tr>
<tr>
<td>Inhalation (gases)</td>
<td>7487.4 ppm</td>
</tr>
<tr>
<td>Inhalation (vapors)</td>
<td>31.9 mg/l</td>
</tr>
</tbody>
</table>

Section 12. Ecological information

Toxicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>styrene</td>
<td>Acute EC50 1400 µg/l Fresh water</td>
<td>Algae - Pseudokirchneriella subcapitata</td>
<td>72 hours</td>
</tr>
<tr>
<td></td>
<td>Acute EC50 720 µg/l Fresh water</td>
<td>Algae - Pseudokirchneriella subcapitata</td>
<td>96 hours</td>
</tr>
<tr>
<td></td>
<td>Acute EC50 4700 µg/l Fresh water</td>
<td>Daphnia - Daphnia magna</td>
<td>48 hours</td>
</tr>
<tr>
<td></td>
<td>Acute LC50 52 mg/l Marine water</td>
<td>Crustaceans - Artemia salina</td>
<td>48 hours</td>
</tr>
<tr>
<td></td>
<td>Acute LC50 4020 µg/l Fresh water</td>
<td>Fish - Pimephales promelas</td>
<td>96 hours</td>
</tr>
<tr>
<td></td>
<td>Chronic NOEC 63 µg/l Fresh water</td>
<td>Algae - Pseudokirchneriella subcapitata</td>
<td>96 hours</td>
</tr>
</tbody>
</table>

Persistence and degradability

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Test</th>
<th>Result</th>
<th>Dose</th>
<th>Inoculum</th>
</tr>
</thead>
<tbody>
<tr>
<td>styrene</td>
<td>OECD</td>
<td>70 % - Readily - 28 days</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

Bioaccumulative potential

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>LogPow</th>
<th>BCF</th>
<th>Potential</th>
</tr>
</thead>
<tbody>
<tr>
<td>styrene</td>
<td>0.35</td>
<td>13.49</td>
<td>low</td>
</tr>
</tbody>
</table>

Mobility in soil

Soil/water partition coefficient (Koc): Not available.

Other adverse effects: No known significant effects or critical hazards.

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Version: 6.01
Section 13. Disposal considerations

**Disposal methods**

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

<table>
<thead>
<tr>
<th></th>
<th>DOT Classification</th>
<th>Mexico Classification</th>
<th>IMDG</th>
<th>IATA</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN number</td>
<td>UN1866</td>
<td>UN1866</td>
<td>UN1866</td>
<td>UN1866</td>
</tr>
<tr>
<td>UN proper shipping name</td>
<td>RESIN SOLUTION</td>
<td>RESIN SOLUTION</td>
<td>RESIN SOLUTION</td>
<td>RESIN SOLUTION</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td>3</td>
<td>3</td>
<td>3</td>
<td>3</td>
</tr>
<tr>
<td>Packing group</td>
<td>III</td>
<td>III</td>
<td>III</td>
<td>III</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>No.</td>
<td>No.</td>
<td>No.</td>
<td>No.</td>
</tr>
<tr>
<td>Additional information</td>
<td><strong>Reportable quantity</strong>&lt;br&gt;2703 lbs / 1227.1 kg [294.71 gal / 1115.6 L]&lt;br&gt;Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>
Section 14. Transport information
Special precautions for user: Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to Annex II of MARPOL and the IBC Code: Not available.

Section 15. Regulatory information
U.S. Federal regulations:
- TSCA 8(a) PAIR: 4-tert-butylypyrocatechol
- TSCA 8(a) CDR Exempt/Partial exemption: Not determined
- United States inventory (TSCA 8b): All components are listed or exempted.
- Clean Water Act (CWA) 307: Naphthenic acids, copper salts
- Clean Water Act (CWA) 311: styrene

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs):
- styrene
- cobalt bis(2-ethylhexanoate)

Clean Air Act Section 602 Class I Substances: Not listed

Clean Air Act Section 602 Class II Substances: Not listed

SARA 302/304
Composition/information on ingredients:
No products were found.

SARA 304 RQ: Not applicable.

SARA 311/312
Classification:
- Fire hazard
- Immediate (acute) health hazard
- Delayed (chronic) health hazard

SARA 313

<table>
<thead>
<tr>
<th>Form R - Reporting requirements</th>
<th>Product name</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>styrene</td>
<td>100-42-5</td>
<td>&lt;= 37.0</td>
<td></td>
</tr>
</tbody>
</table>

Supplemental notification:
- styrene 100-42-5 37.00

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations:
- Massachusetts: The following components are listed: STYRENE; PHENYLETHYLENE
- New York: The following components are listed: Styrene
- New Jersey: The following components are listed: STYRENE MONOMER; BENZENE, ETHENYL-
- Pennsylvania: The following components are listed: BENZENE, ETHENYL-

California Prop. 65:
WARNING: This product contains a chemical known to the State of California to cause cancer.
Section 15. Regulatory information

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>Cancer</th>
<th>Reproductive</th>
<th>No significant risk level</th>
<th>Maximum acceptable dosage level</th>
</tr>
</thead>
<tbody>
<tr>
<td>styrene</td>
<td>Yes</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>

**International regulations**

**International lists**
- Australia inventory (AICS): Not determined.
- China inventory (IECSC): Not determined.
- Japan inventory (ENCS): Not determined.
- Japan inventory (ISHL): Not determined.
- Korea inventory: Not determined.
- Malaysia Inventory (EHS Register): Not determined.
- New Zealand Inventory of Chemicals (NZIoC): Not determined.
- Philippines inventory (PICCS): Not determined.
- Taiwan Chemical Substances Inventory (TCSI): Not determined.
- Turkey inventory: Not determined.

**Canada inventory**
- At least one component is not listed in DSL but all such components are listed in NDSL.

Section 16. Other information

**Hazardous Material Information System (U.S.A.)**

<table>
<thead>
<tr>
<th>Health</th>
<th>Flammability</th>
<th>Physical hazards</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>3</td>
<td>1</td>
</tr>
</tbody>
</table>

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

**National Fire Protection Association (U.S.A.)**

<table>
<thead>
<tr>
<th>Health</th>
<th>Flammability</th>
<th>Instability/Reactivity</th>
<th>Special</th>
</tr>
</thead>
<tbody>
<tr>
<td>3</td>
<td>2</td>
<td>1</td>
<td></td>
</tr>
</tbody>
</table>

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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

**History**

<table>
<thead>
<tr>
<th>Date of printing</th>
<th>Date of previous issue</th>
<th>Version</th>
</tr>
</thead>
<tbody>
<tr>
<td>5/22/2017</td>
<td>5/18/2017</td>
<td>6.01</td>
</tr>
</tbody>
</table>
Section 16. Other information

Date of issue/Date of revision : 5/22/2017
Date of previous issue : 5/18/2017
Version : 6.01
Prepared by : Health, Safety and Environmental Department
Email : For questions regarding the SDS contact: iasafety@ip-corporation.com
Key to abbreviations : ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
UN = United Nations


Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.