IPS Polymer Systems, Inc.
8530 Milliken Avenue
Rancho Cucamonga, CA 91730

Safety Data Sheet
TAP Quik-Cast B

SDS Code: TAP Quik-Cast
Issue date: 03/01/2006
Updated: 05/14/2015

1. PRODUCT AND COMPANY IDENTIFICATION

Company: IPS Polymer Systems, Inc.
8530 Milliken Avenue
Rancho Cucamonga, CA 91730

24-Hr. Emergency Response Information: Chem-Tel, Inc. 800-255-3924
IPS Polymer Systems, Inc. (8:00am-5:00pm, pacific time)

Product Name: Two-Component Casting Urethane Component
Product Codes: EC100, EC200, EC300, EC400, EC600, EC700, EC1000, EC1100, EC2100, EC2100, EC2300, EC3100, EC3150, EC3200, EC3300, EC3400, EC3403, EC3434, EC3450, EC3500, EC3700, EC3770, EC3900, EC4400, EC4600 (including all designations such as -60, -150, -180M, etc. following product code),

Chemical Family: Polyether Poly
Chemical Name: Polyether Polyol
Synonyms: Polyol, Urethane Resin, “B” Component, Solvent-Containing Urethane Resin
CAS Number: N/A
TSCA Status: On Inventory

2. HAZARDS IDENTIFICATION

Human Effects of Overexposure
Inhalation: No evidence of adverse effects from available information.
Skin: No evidence of adverse effects from available information.
Ingestion: No evidence of adverse effects from available information.

Threshold Limit Value (ACGIH): No TLV has been established.
Permissible Exposure Limit (OSHA): Same as above.

Suspected Carcinogenic:
Federal OSHA: Not regulated.
CAL OSHA: Not regulated.
NTP: Not listed.
IARC: Not listed.

Medical conditions aggravated by exposure: No data available.

Primary Routes of Exposure: Inhalation, Skin, Ingestion, Eye

Hazard statements:
Non-Applicable

Precautionary Statements:
P280: Wear protective gloves/ protective clothing/ eye protection/ face protection.
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305+351+338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do- continue rinsing.
P271: Use only outdoors or in a well-ventilated area
3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Component Chemical Name</th>
<th>CAS Number</th>
<th>Approx. Content %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydroxyl Terminated Poly (Oxyalkylene) Polyether</td>
<td>9082-00-2</td>
<td>40-60</td>
</tr>
<tr>
<td>Amine Bearing Hydroxyl Terminated Poly (Oxyalkylene)</td>
<td>25214-63-5</td>
<td>20-40</td>
</tr>
<tr>
<td>Aromatic Solvent blend</td>
<td>64742-94-5</td>
<td>10-30</td>
</tr>
<tr>
<td>Naphtha Heavy Alkylate</td>
<td>8052-41-3</td>
<td>00-20</td>
</tr>
</tbody>
</table>

* Ingredients not precisely identified are proprietary or not hazardous. Values are not product specifications.

4. FIRST-AID MEASURES

<table>
<thead>
<tr>
<th>Exposure</th>
<th>Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Eye contact:</td>
<td>Flush with clean, lukewarm water at low pressure for at least 15 minutes, occasionally lifting eyelids. Not considered to have any adverse effects.</td>
</tr>
<tr>
<td>Skin Contact:</td>
<td>Remove contaminated clothing. Wash exposed area thoroughly with warm soapy water. Contaminated clothing should be properly laundered before reusing. Not considered to have any adverse effects.</td>
</tr>
<tr>
<td>Inhalation:</td>
<td>Remove victim from area of exposure to safe area. Not considered to have any adverse effects.</td>
</tr>
<tr>
<td>Ingestion:</td>
<td>Induce vomiting. Never give anything to drink to an unconscious person or induce vomiting in an unconscious person. Not considered to have adverse effects.</td>
</tr>
</tbody>
</table>

Note to Physician: No specific antidote. Supportive care is recommended. Treatment based on judgment of physician in response to reaction of the patient.

5. FIRE-FIGHTING MEASURES

<table>
<thead>
<tr>
<th>Flash Point:</th>
<th>&gt;200 °F. (&gt;93.3°C.) COC</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flammable Limits In Air By Volume:</td>
<td>Lower: N.E (Nonvolatile Fluid)</td>
</tr>
<tr>
<td></td>
<td>Upper: N.E (Nonvolatile Fluid)</td>
</tr>
<tr>
<td>Extinguishing Media:</td>
<td>Dry chemical extinguishers such as Monoammonium Phosphate, Potassium Sulphate, Potassium Chloride. Additionally, Carbon Dioxide, high expansion (Protenic) chemical foam, water spray for large fires.</td>
</tr>
<tr>
<td>Special Fire Fighting Procedure:</td>
<td>Do not direct solid water stream or foam into hot, burning pools; this may cause frothing and increase fire intensity. Use self-contained breathing apparatus and body covering protective clothing; burning can produce oxides of carbon and nitrogen.</td>
</tr>
</tbody>
</table>

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions: Clear area. Ensure adequate ventilation. Wear suitable personal protective clothing and equipment if cleaning a minor spill.

Steps to be taken in case material is spilled or released:
- Contain the spilled material and then cover with a loose, absorbent material such as oil-dry, vermiculite, sawdust, or fuller’s earth. Shovel waste material into proper waste containers. Wash the contaminated areas with hot soapy water thoroughly. Ventilate area to remove vapors.

Waste Disposal Methods:
- Waste material may be incinerated or disposed of under local, state and federal regulations controlling environmental protection.
7. HANDLING AND STORAGE

Storage Temperature (Min/ Max): 65°F. (18°C.) to 75°F. (24°C.)
Average Shelf Life: 6 months from date of mfg.
Special Sensitivity (heat, light, moisture): This product is hygroscopic. Containers should be tightly sealed to prevent moisture contamination. Do not expose to high temperatures for any length of time as aldehydes may be formed.
Precautions in Handling and Storage: If contamination with isocyanates is suspected, do not re-seal container because of possible rupture due to pressure buildup. Always slowly vent container when opening to relieve any pressure buildup.

8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

Component Chemical Name:  CAS Number:  ACGIH TLV/OSHA PEL
Hydroxyl Terminated Poly (Oxyalkylene) Polyether  9082-00-2  None Established
Amine Bearing Hydroxyl Terminated Poly (Oxyalkylene)  25214-63-5  None Established
Aromatic Solvent Blend  64742-94-5  100ppm/400 ppm

Employee Protection Recommendations

Eye Protection: Liquid chemical goggles or full-face shield. No contact lenses should be worn.
Skin Protection: Chemical resistant gloves such as natural rubber, or polyvinyl alcohol. Cover as much as possible with appropriate clothing.
Respiratory Protection: This product has demonstrated no observable effects at room temperature, however, it is highly recommended that an air-purifying respirator with organic filter cartridges be worn. In addition, in any spray application, a supplied air source must be provided.
Ventilation: Natural or mechanical. Local exhaust will keep the TLV below minimum in most cases.
Other: Safety showers and eye wash stations should be provided in all work areas. All employees should be properly trained.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Viscous Liquid
Color: Clear To Pale Yellow
Odor: Aromatic
Molecular WT: N/A
Melt Point / Freeze Point: <-13°F. (<-20°C.)
Boiling Point: Decomposes
Vapor Pressure: N/A
Vapor Density (Air = 1): > 1.0
Specific Gravity: N/A
Solubility In Water: Slightly Soluble
VOC %: NA

10. STABILITY AND REACTIVITY

Stability: Stable.
Polymerization: Will not occur.
Incompatibility (materials to avoid): Avoid contact with isocyanates and other substances that react with hydroxyl groups.
Hazardous Decomposition Products: Aliphatic fragments, Carbon Monoxide (CO), Ammonia (NH3), Carbon Dioxide (CO2).
11. TOXICOLOGICAL INFORMATION

Animal Toxicity
Oral, LD50 (ingestion): N.E.
Dermal, LDS50 (skin contact): N.E.
Inhalation, LC50 (4 HR): N.E.
Eyes: N.E.
Skin: N.E.
Aquatic, LC50 (24 HR): N.E.

Human Effects of Overexposure
Inhalation: No evidence of adverse effects from available information.
Skin: No evidence of adverse effects from available information.
Ingestion: No evidence of adverse effects from available information.
Threshold Limit Value (ACGIH): No TLV has been established.
Permissible Exposure Limit (OSHA): Same as above.
Suspected Carcinogenic:
  Federal OSHA: Not regulated.
  CAL OSHA: Not regulated.
  NTP: Not listed.
  IARC: Not listed.

Medical conditions aggravated by exposure: No data available.
*N.E. Non-Existent

12. ECOLOGICAL INFORMATION

This product has not been tested.

13. DISPOSAL CONSIDERATIONS

DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER.

Waste Disposal Methods: Waste material may be incinerated at proper facilities or disposed of under Local, State, and Federal regulations controlling environmental protection, as regulations may vary from local to local.
Waste Characterization: Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator.
Preferred Options: Send to licensed, permitted Recycler, Reclaimer, Incinerator, or other thermal based destruction device.

14. TRANSPORT INFORMATION

Technical Shipping Name: Polyether Polyol Blend
Dot Hazard Classification: Non-regulated
Freight Class Bulk: Polypropylene Glycol
Freight Class Package: Polypropylene Glycol
Product Label: “B” Component Polyol
Place Cards Required: None
HMIS: F-1, H-2, R-0
15. REGULATORY INFORMATION

Threshold Limit Value (ACGIH): No TLV has been established.
Permissible Exposure Limit (OSHA): NO PEL has been established.
Suspected Carcinogenic:
  Federal OSHA: Not regulated.
  CAL OSHA: Not regulated.
  NTP: Not listed.
  IARC: Not listed.

16. OTHER INFORMATION

NFPA Hazard Codes: F-1, H-2, R-0
HMIS: F-1, H-2, R-0

Recommended Uses and Restrictions
We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

For further information, contact IPS Polymer Systems, Inc. at (909) 941-4999

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