



# PLEXIGLAS(R) MI7-101 Acrylic Resin

Material Safety Data Sheet

Arkema Inc.

## 1 PRODUCT AND COMPANY IDENTIFICATION

**Altuglas International**  
Arkema Inc.  
2000 Market Street  
Philadelphia, PA 19103

**EMERGENCY PHONE NUMBERS:**  
Chemtrec: (800) 424-9300 (24hrs) or (703) 527-3887  
Medical: Rocky Mountain Poison Control Center  
(866) 767-5089 (24Hrs)

Information Telephone Numbers	Phone Number	Available Hrs
Altuglas International Customer Service	(800) 523-1532	8:00 am - 6:00pm EST

Product Name PLEXIGLAS(R) MI7-101 Acrylic Resin  
Product Synonym(s)

Chemical Family Acrylic Copolymer  
Chemical Formula Polymer

Chemical Name  
EPA Reg Num  
Product Use

## 2 COMPOSITION / INFORMATION ON INGREDIENTS

Ingredient Name	CAS RegistryNumber	Typical %	OSHA
Ethyl acrylate	140-88-5	<0.1	Y
Methyl methacrylate	80-62-6	<0.5	Y
Acrylic Copolymers	Proprietary	99.5	N

The substance(s) marked with a "Y" in the OSHA column, are identified as hazardous chemicals according to the criteria of the OSHA Hazard Communication Standard (29 CFR 1910.1200)

While this material is not classified as hazardous under Federal OSHA regulations, this MSDS contains valuable information critical to the safe handling and proper use of this product. This MSDS should be retained and available for employees and other users of this product.

The components of this product are all on the TSCA Inventory list.

## 3 HAZARDS IDENTIFICATION

### Emergency Overview

Various color pellets with mild odor

**CAUTION!**

**MELT PROCESSING RELEASES VAPORS WHICH MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION**

### Potential Health Effects

Skin contact and inhalation of dust are expected to be the primary routes of occupational exposure to this material. As a finished product, it is a synthetic, high molecular weight polymer pellet. Due to its chemical and physical properties, this material does not require special handling other than the good industrial hygiene and safety practices employed with any industrial material of this type.

Ethyl acrylate is classified as possibly carcinogenic to humans (Group 2B) by the International Agency for Research on Cancer (IARC).



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## 4 FIRST AID MEASURES

IF IN EYES, immediately flush with plenty of water.

IN CASE OF CONTACT, flush the area with plenty of water. Remove material from clothing. Wash clothing before reuse.

IF INHALED, remove to fresh air.

## 5 FIRE FIGHTING MEASURES

### Fire and Explosive Properties

Auto-Ignition Temperature	393 C/739 F	
Flash Point	NA	Flash Point Method
Flammable Limits- Upper	NA	
Lower	NA	

### Extinguishing Media

Use water spray, carbon dioxide, foam or dry chemical.

### Fire Fighting Instructions

Fire fighters and others who may be exposed to products of combustion should wear full fire fighting turn out gear (full Bunker Gear) and self-contained breathing apparatus (pressure demand NIOSH approved or equivalent). Fire fighting equipment should be thoroughly decontaminated after use.

### Fire and Explosion Hazards

Heated material can form flammable vapors with air.

## 6 ACCIDENTAL RELEASE MEASURES

### In Case of Spill or Leak

Contain spill. Sweep or scoop up and remove to suitable container. Consult a regulatory specialist to determine appropriate state or local reporting requirements, for assistance in waste characterization and/or hazardous waste disposal and other requirements listed in pertinent environmental permits.

## 7 HANDLING AND STORAGE

### Handling

Avoid breathing dust and processing vapors. Process using adequate ventilation.

### Storage

Avoid temperature extremes during storage; ambient temperature preferred.

## 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

### Engineering Controls

Investigate engineering techniques to reduce exposures below airborne exposure limits. Provide ventilation if necessary to control exposure levels below airborne exposure limits (see below). If practical, use local mechanical exhaust ventilation at sources of air contamination such as open process equipment.

### Eye / Face Protection

Use good industrial practice to avoid eye contact.



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## 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

### Skin Protection

Minimize skin contamination by following good industrial hygiene practice. Wearing protective gloves is recommended. Wash hands and contaminated skin thoroughly after handling.

### Respiratory Protection

Avoid breathing dust. When airborne exposure limits are exceeded (see below), use NIOSH approved respiratory protection equipment appropriate to the material and/or its components. Consult respirator manufacturer to determine appropriate type equipment for given application. Observe respirator use limitations specified by NIOSH or the manufacturer. For emergency and other conditions where exposure limit may be significantly exceeded, use an approved full face positive-pressure, self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply. Respiratory protection programs must comply with 29 CFR § 1910.134.

### Airborne Exposure Guidelines for Ingredients

Exposure Limit		Value
<b>Ethyl acrylate</b>		
ACGIH STEL	-	15 ppm; 61 mg/m <sup>3</sup>
ACGIH TWA	-	5 ppm 20 mg/m <sup>3</sup>
OSHA Skin designator	-	Y
OSHA TWA PEL	-	25 ppm 100 mg/m <sup>3</sup>
<b>Methyl methacrylate</b>		
ACGIH Sensitizer Designator	-	Y
ACGIH STEL	-	100 ppm (410 mg/m <sup>3</sup> )
ACGIH TWA	-	50 ppm (205 mg/m <sup>3</sup> )
OSHA TWA PEL	-	100 ppm (410 mg/m <sup>3</sup> )

-Only those components with exposure limits are printed in this section.

-Skin contact limits designated with a "Y" above have skin contact effect. Air sampling alone is insufficient to accurately quantitate exposure. Measures to prevent significant cutaneous absorption may be required.

-ACGIH Sensitizer designator with a value of "Y" above means that exposure to this material may cause allergic reactions.

-WEEL-AIHA Sensitizer designator with a value of "Y" above means that exposure to this material may cause allergic skin reactions.

## 9 PHYSICAL AND CHEMICAL PROPERTIES

Appearance/Odor	Various color pellets with mild odor
pH	NA
Specific Gravity	1.15 to 1.19
Vapor Pressure	NA
Vapor Density	NA
Melting Point	132 C/270 F
Freezing Point	NA
Boiling Point	NA
Solubility In Water	NA
Percent Volatile	0



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## 10 STABILITY AND REACTIVITY

### Stability

This material is chemically stable under normal and anticipated storage and handling conditions.

### Hazardous Polymerization

Does not occur.

### Incompatibility

Prolonged contact with acids, alkalies and strong oxidizing agents may attack or dissolve the polymer.

### Hazardous Decomposition Products

Thermal decomposition may yield acrylic monomers.

Thermal decomposition begin to generate monomer vapors >300 deg C.

## 11 TOXICOLOGICAL INFORMATION

### Toxicological Information

No data are available.

## 12 ECOLOGICAL INFORMATION

### Ecotoxicological Information

No data are available.

### Chemical Fate Information

No data are available.

## 13 DISPOSAL CONSIDERATIONS

### Waste Disposal

Incineration is the recommended method for disposal observing all local, state and federal regulations.

## 14 TRANSPORT INFORMATION

DOT Name	Not Regulated
DOT Technical Name	
DOT Hazard Class	
UN Number	
DOT Packing Group	PG
RQ	

## 15 REGULATORY INFORMATION



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**Hazard Categories Under Criteria of SARA Title III Rules (40 CFR Part 370)**

Immediate (Acute) Health	Y	Fire	N
Delayed (Chronic) Health	N	Reactive	N
		Sudden Release of Pressure	N

The components of this product are all on the TSCA Inventory list.

**Ingredient Related Regulatory Information:**

<b>SARA Reportable Quantities</b>	<b>CERCLA RQ</b>	<b>SARA TPQ</b>
Ethyl acrylate	1000 LBS	NE
Methyl methacrylate	1000 LBS	
Acrylic Copolymers	NE	

**SARA Title III, Section 313**

This product does contain chemical(s) which are defined as toxic chemicals under and subject to the reporting requirements of, Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372. See Section 2

Ethyl acrylate

Methyl methacrylate

**California Prop 65 - Carcinogen**

This product does contain the following chemical(s), as indicated below, currently on the California list of Known Carcinogens.

Ethyl acrylate

**Massachusetts Right to Know**

This product does contain the following chemical(s), as indicated below, currently on the Massachusetts Right to Know Substance List.

Ethyl acrylate

Methyl methacrylate

**New Jersey Right to Know**

This product does contain the following chemical(s), as indicated below, currently on the New Jersey Right-to-Know Substances List.

Ethyl acrylate

Methyl methacrylate

**Pennsylvania Environmental Hazard**

This product does contain the following chemical(s), as indicated below, currently on the Pennsylvania Environmental Hazard List.

Ethyl acrylate

Methyl methacrylate

**Pennsylvania Right to Know**

This product does contain the following chemical(s), as indicated below, currently on the Pennsylvania Hazardous Substance List.

Ethyl acrylate

Methyl methacrylate

**Pennsylvania Special Hazard**

This product does contain the following chemical(s), as indicated below, currently on the Pennsylvania Special Hazard List.

Ethyl acrylate

**16 OTHER INFORMATION**



## PLEXIGLAS(R) MI7-101 Acrylic Resin

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### Revision Information

Revision Date 03 MAY 2005 Revision Number 5  
Supersedes Revision Dated 03-MAY-2005

### Revision Summary

The Atoglas Division of Arkema Inc. has changed its name to Altuglas International.

### Key

NE= Not Established NA= Not Applicable (R) = Registered Trademark

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