

TAP One-to-One General Purpose Epoxy cures quickly and is designed for impact and high-strength flexibility. Excellent adhesive properties.

#### CHARACTERISTICS

- Superior Bond Strength
- Water/Chemical Resistant
- Little to No Shrinkage
- 100% Reactive Solids
- Contains No Solvents

#### CAUTIONS:

Avoid breathing vapors. Use ONLY in well ventilated area. Protect eyes and skin. Wear chemical splash goggles and suitable protective gloves/clothing.

#### KEEP OUT OF REACH OF CHILDREN.

#### FIRST AID:

**EYE** • Hold eyelids apart and flood with copious amounts of water. Seek medical attention.

**SKIN** • Remove excess product. Wash thoroughly with soap and water. If irritation persists, seek medical attention.

**INGESTION** • Do not induce vomiting unless directed by medical personnel. Seek medical attention.

**INHALATION** • Remove to fresh air. Seek medical attention.

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# GENERAL PURPOSE



## EPOXY RESIN One to One

- Strong • Tough
- Easy To Use
- Simplified Mix Ratio
- Superior Adhesion

Net 1 Gallon • 128 fl oz

Use with 1 gallon resin

*Quality Products Since 1952*

TAP Plastics Inc. San Leandro, CA 94577

Need more information? Ask your TAP salesperson for TAP Product Bulletin 3 • Introduction to Fiberglassing and TAP Product Bulletin 14 • Fillers, or download them from our website: [tapplastics.com](http://tapplastics.com).

MSDS for TAP General Purpose Epoxy Hardener available at [tapplastics.com](http://tapplastics.com)

#### YOU WILL NEED

- Coveralls • Gloves • Mixing Buckets
- Stir Sticks • Brushes • Mat Roller/Squeegee
- TAP Filler • Sandpaper (fine and coarse grit)
- Replacetone For Clean-Up

#### INSTRUCTIONS:

Pretest resins for your application before starting actual project. Surface to be coated must be clean, dry, free from oil, paint, rust, or other contaminants.

Mix one part resin with one part hardener by volume. Stir thoroughly in a clean container. The One to One solution will begin to harden in the container in 10-15 minutes (pot life) at 70°F. Mix only the amount you can use in 15 minutes. Below 70°F the mixture cures more slowly; above 80°F cure is more rapid. When using below 60°F a test patch is recommended. The pot life may be extended by pouring the One to One mixture onto the working surface as soon as it is mixed. (Do not hold in bulk and brush from mixing container as you would with paint.) Never thin epoxy with solvents.

The One to One mixture can be mixed with various TAP fillers to match the epoxy physical properties to specific job requirements. (See TAP Product Bulletin 14 • Fillers, for further information.) TAP pigments can be added to One to One for a decorative finish.

Apply succeeding coats within six (6) hours (after six (6) hours, sand between coats). Allow resin to completely cure before placing into service.

#### WARRANTY

TAP products are manufactured to quality specifications, however they should be tested to determine their suitability for your application. Since we have no control over working conditions or methods, our liability does not exceed the value or replacement of this product. TAP Resin products are guaranteed for six months from date of purchase or nine months from code date on container.