

TAP Gel Coat

TAP Gel Coat is a thixotropic hybrid isophthalic gel coat providing superior resistance to stains, abrasion, blistering, cracking, and yellowing. **Gel Coat is not a paint.**

INSTRUCTIONS:

Read Cautions, Warning and Instructions before starting project. The air temperature, the resin temperature, and the work surface temperature must all be above 65° to achieve a proper cure. Stir contents before using.

Use TAP MEKP catalyst in proportions of 1/2 to 1 oz (or 15-30cc) per quart of Gel Coat (15 to 20 drops per ounce for small batches). Gel time is 8 to 20 minutes depending on volume mixed and temperature. Film gel time 30-45 minutes. Stir thoroughly. Gel Coat does not surface cure and does not need sanding between coats.

Color Neutral Gel Coat to a dark shade with TAP Color Pigment. Use White Gel Coat to tint to pastels.

REPAIR APPLICATIONS:

TAP Gel Coat can be used to repair damaged gel coat surfaces. Gel Coat is not a paint. To produce a smooth glossy finish, follow the steps below. Remove cracked and loose gel coat from the damaged area using a razor knife or the sharp point of a can opener. Use 60-80 grit paper to sand the spot to be repaired. Wipe with dry cloth and mask off surface surrounding the damaged area. Wipe with white rag and acetone.

Place a small quantity of Gel Coat (before adding catalyst) on a work surface, such as: butter dish, etc., and then set in the sun for about 15 minutes to thicken the resin. When thickened, add appropriate amount of MEKP Catalyst. Apply catalyzed Gel Coat to damaged area with a small brush (such as an artist's brush), fill in all voids. To achieve surface cure, either cover with Mylar sheet or apply PVA with a Preval sprayer.

Remove masking tape before Gel Coat fully cures. When cured, wet-sand to a smooth surface. Use 320 grit sandpaper first; work up to 600 grit. Then, buff to a gloss finish. Finish with a coat of marine grade protective wax.

WARNING: Flammable liquid and vapor.

CAUTIONS: Harmful if swallowed or inhaled. Irritating to the skin, eyes, and respiratory tract. May cause allergic skin reaction.

KEEP OUT OF REACH OF CHILDREN.

WARNING: Use of this product will expose you to chemicals known to the State of California to cause cancer.

FIRST AID: Ingestion • Do not induce vomiting because of danger of aspirating liquid into lungs. If spontaneous vomiting occurs, monitor for breathing difficulty. Get medical attention.

Skin • Wash area thoroughly with soap and water. Remove contaminated clothing. Get medical attention if irritation persists.

Eye • Flush with large amounts of water for 20 to 30 minutes. Get medical attention if irritation persists.

Inhalation • Remove affected person from source of exposure. If breathing is difficult, give oxygen. Get medical attention.

WARRANTY

TAP products are manufactured to quality specifications, however they should be tested to determine their suitability for your application. Since we have no control over working conditions or methods, our liability does not exceed the value or replacement of this product.

Ask for or download TAP Product Bulletin 13, TAP Gel Coat Care and Maintenance at our website (Product Information section, Product Bulletins): tapplastics.com

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