

# TAP SILICONE RTV SIDE A

## Safety Data Sheet

Material: 60053646

ELASTOSIL® M 4444 US

Version: 2.1 (US)

Date of print: 06/06/2016

Date of last alteration: 06/22/2015

### 1. Product and company identification

#### 1.1 Identification of the substance or preparation:

**Commercial product name:** ELASTOSIL® M 4444 US (TAP RTV Silicone Side A)  
**Use of substance / preparation:** Industrial.  
Mold making

#### 1.2 Company/undertaking identification:

**Manufacturer/distributor:** Wacker Chemical Corporation  
3301 Sutton Road  
Adrian, MI 49221-9397  
USA

**Customer information:** InfoLine:  
Tel (517) 264-8240, Fax (517) 264-8740  
Hours of operation:  
Monday - Friday, 8 am to 5 pm (eastern standard time)  
Corporate website: www.wacker.com

**Emergency telephone no. (24h):** (517) 264-8500  
**Transportation emergency:** (800) 424-9300 (CHEMTREC, USA)  
(703) 527-3887 (CHEMTREC, international)

This SDS was prepared by the Regulatory Affairs and Product Safety Department (RAPS) of Wacker Chemical Corporation.

### 2. Hazards identification

#### 2.1 Classification of the substance or mixture

**Classification (GHS):**  
Not a hazardous substance or mixture.

#### 2.2 Label elements

**Labelling (GHS):**  
No labeling according to GHS required.

#### 2.3 Other hazards

No data available.

### 3. Composition/information on ingredients

#### 3.1 Chemical characterization (preparation)

Chemical characteristics  
Polydimethylsiloxane and auxiliary + Polydimethylsiloxane with hydroxy groups

#### 3.2 Information on ingredients:

Type	CAS No.	Substance	Content [wt. %]		Note
			Lower	Upper	
INHA	14808-60-7	Quartz		<=19.5	C1, C2
INHA	13463-67-7	Titanium dioxide		<=0.6	C1

**Type:** HYD - by-product upon hydrolysis, INHA - ingredient, NEBE - by-product, MONO - residual monomer, VERU - impurity, VUL - by-product upon vulcanization. \*\*\* **Note:** C1 - IARC carcinogen, C2 - NTP carcinogen, C3 - OSHA carcinogen, NH - non-hazardous, R - reproductive toxin.

Quartz: This component does not impact the product's hazard classification. Due to the product's physical properties, particulate inhalation exposure is not possible. Titanium dioxide: this ingredient does not require classification. Due to this material's physical properties, inhalation is not dangerous.

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Substances listed in the Subsections "HAPS" and "California Proposition 65 Carcinogens / Reproductive Toxins" that are not listed in this section are only present at quantities below 0.1% for California Proposition 65 listed toxins or below 1% for non-carcinogenic HAPS or they are inextricably bound in the product.

**4. First-aid measures****4.1 General information:**

Get medical attention if irritation occurs or if breathing becomes difficult.

**4.2 After inhalation**

No special treatment is required.

**4.3 After contact with the skin**

For skin contact, immediately wipe away excess material. Use a waterless hand cleaner to remove as much of the remaining material as possible. Wash with soap and water.

**4.4 After contact with the eyes**

If contact with eyes, immediately hold eyelids apart and flush with plenty of water for at least 15 min.

**4.5 After swallowing**

No special treatment is required.

**4.6 Advice for the physician**

Treat symptomatically.

**5. Fire-fighting measures****5.1 Flammable properties:**

Property:	Value:	Method:
Flash point.....	288 °C (550 °F)	(ISO 2592)
Boiling point / boiling range .....	> 93 °C (> 199 °F)	
Lower explosion limit (LEL) .....	not determined	
Upper explosion limit (UEL).....	not determined	
Ignition temperature .....	386 °C (726 °F)	(DIN 51794)

**5.2 Fire and explosion hazards:**

This material will burn with a lazy smoldering flame. This material does not present any unusual fire or explosion hazards.

**5.3 Recommended extinguishing media:**

AFFF alcohol compatible foam. Carbon dioxide. Dry chemical. Water - Use Fine Spray or Fog. Water may be used to cool tanks and structures adjacent to the fire.

**5.4 Unsuitable extinguishing media:**

none known

**5.5 Special exposure hazards arising from the substance or preparation itself, combustion products, resulting gases**

Hazardous decomposition products: carbon monoxide , carbon dioxide , silicon dioxide , formaldehyde and incompletely burnt hydrocarbons .

**5.6 Fire fighting procedures:**

Full turn-out gear and Self Contained Breathing Apparatus (SCBA) should be worn when fighting large fires.

**6. Accidental release measures****6.1 Precautions:**

Secure the area. Obtain appropriate PPE, supplies, and equipment prior to attempting any response.

HAZWOPER PPE Level: D

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**6.2 Containment:**

No special measures required.

Spills of material which could reach surface waters must be reported to the United States Coast Guard National Response Center's toll free phone number (800) 424-8802.

**6.3 Methods for cleaning up**

Scoop up large quantities after dusting surfaces with sand or Fuller's earth to prevent sticking. Sweep or scrape up the spilled material and place in an appropriate chemical waste container.

**7. Handling and storage****7.1 Handling****Precautions for safe handling:**

Avoid contact with eyes, skin and clothing. Keep container closed when not in use.

**Precautions against fire and explosion:**

No special precautions against fire and explosion required.

**7.2 Storage****Conditions for storage rooms and vessels:**

Store in a dry and sheltered place.

**Advice for storage of incompatible materials:**

No restriction.

**Further information for storage:**

Store in a dry and cool place.

**8. Exposure controls and personal protection****8.1 Engineering controls****Ventilation:**

Use with adequate ventilation.

**Local exhaust:**

No special ventilation required.

**8.2 Associate substances with specific control parameters such as limit values**

none known

**8.3 Personal protection equipment (PPE)****Respiratory protection:**

Respiratory protection is not normally required.

**Hand protection:**

Any liquid-tight rubber or vinyl gloves.

**Eye protection:**

Safety glasses with side shields or chemical safety goggles.

**Other protective clothing or equipment:**

Additional protective clothing or equipment is not normally required. Provide eye bath and safety shower.

**8.4 General hygiene and protection measures:**

Follow standard industrial hygiene practices when using this material. When handling do not eat, drink, smoke or apply cosmetics. Wash thoroughly after handling.

**9. Physical and chemical properties****9.1 Appearance**

Physical state / form.....: paste

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Colour .....: white  
Odour .....: slight

## 9.2 Safety parameters

Property:	Value:	Method:
Melting point / melting range .....	not applicable	
Boiling point / boiling range .....	> 93 °C (> 199 °F)	
Flash point.....	288 °C (550 °F)	(ISO 2592)
Ignition temperature .....	386 °C (726 °F)	(DIN 51794)
Self-Accelerating Decomposition Temperature (SADT) .....		
Lower explosion limit (LEL) .....	not determined	
Upper explosion limit (UEL).....	not determined	
Vapour pressure.....	not applicable	
Density .....	approx. 1.18 g/cm <sup>3</sup>	
Water solubility / miscibility.....	insoluble	
pH-Value .....	4.6	
Viscosity (dynamic) .....	approx. 30000 mPa.s	

## 9.3 Further information

Percent Volatiles .....

Corrosive to Steel or Aluminum.....: Not corrosive to steel or aluminum.

## 10. Stability and reactivity

### 10.1 General information:

Stable under normal conditions of use.

### 10.2 Conditions to avoid

Although this product is not expected to react with commonly used materials of construction and process equipment, it is advised that any rubber or plastic items such as hoses and gaskets be tested prior to large scale processing to ensure there is no degradation of performance or durability.

### 10.3 Materials to avoid

Relatively nonreactive.

### 10.4 Hazardous decomposition products

Measurements have shown the formation of small amounts of formaldehyde at temperatures above about 150 °C (302 °F) through oxidation.

### 10.5 Further information:

Hazardous polymerization cannot occur.

## 11. Toxicological information

### 11.1 Information on toxicological effects

#### 11.1.1 Further toxicological information

Quartz has been classified by IARC as carcinogen group 1 ("carcinogenic to humans") and by NTP as known to be a human carcinogen. Titanium dioxide has been classified by IARC as carcinogen group 2B ("possibly carcinogenic to humans"). No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

## 12. Ecological information

### 12.1 Toxicity

#### Assessment:

Evaluation on basis of physical-chemical properties: No expected damaging effects to aquatic organisms. According to current knowledge adverse effects on water purification plants are not expected.

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**12.2 Persistence and degradability****Assessment:**

Biologically not degradable. Separation by sedimentation.

**12.3 Bioaccumulative potential****Assessment:**

Bioaccumulation is not expected to occur.

**12.4 Mobility in soil****Assessment:**

Insoluble in water.

**12.5 Other adverse effects**

none known

**13. Disposal considerations****13.1 Product disposal****Recommendation:**

Material that cannot be used or chemically reprocessed should be disposed of at an approved facility in accordance with any applicable governmental regulations. State and local regulations may be more stringent than Federal regulations.

**13.2 Packaging disposal****Recommendation:**

Uncleaned containers should not be reused to hold another material due to the potential for reaction between residual product and incompatible materials. Uncleaned packaging should be treated with the same precautions as the material. After emptying contaminated containers may be cleansed and recycled.

**14. Transport information****14.1 US DOT & CANADA TDG SURFACE**

Valuation .....: Not regulated for transport

**14.2 Transport by sea IMDG-Code**

Valuation .....: Not regulated for transport

**14.3 Air transport ICAO-TI/IATA-DGR**

Valuation .....: Not regulated for transport

**15. Regulatory information****15.1 U.S. Federal regulations****TSCA inventory status and TSCA information:**

This material or its components are listed on or are in compliance with the requirements of the TSCA Chemical Substance Inventory.

**CERCLA Regulated Chemicals:**

This material does not contain any CERCLA regulated chemicals.

**SARA 302 EHS Chemicals:**

This material does not contain any SARA extremely hazardous substances.

**SARA 311/312 Hazard Class:**

This product does not present any SARA 311/312 hazards.

**SARA 313 Chemicals:**

This material does not contain any SARA 313 chemicals above de minimus levels.

**HAPS (Hazardous Air Pollutants):**

This material does not contain any hazardous air pollutants.

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**15.2 U.S. State regulations****California Proposition 65 Carcinogens:**

14808-60-7 Quartz  
13463-67-7 Titanium dioxide

**California Proposition 65 Reproductive Toxins:**

This material does not contain any chemicals known to the State of California to cause reproductive effects.

**Massachusetts Substance List:**

13463-67-7 Titanium dioxide  
14808-60-7 Quartz

**New Jersey Right-to-Know Hazardous Substance List:**

13463-67-7 Titanium dioxide  
14808-60-7 Quartz

**Pennsylvania Right-to-Know Hazardous Substance List:**

13463-67-7 Titanium dioxide  
14808-60-7 Quartz

**15.3 Canadian regulations**

This product has been classified in accordance with the Hazard criteria of the CPR and the SDS contains all the information required by the CPR.

**WHMIS Hazard Classes:**

None.

**DSL Status:**

This material or its components are listed on the Canadian Domestic Substances List.

**15.4 Details of international registration status**

Relevant information about individual substance inventories, where available, is given below.

United States of America (USA)..... : **TSCA** (Toxic Substance Control Act Chemical Substance Inventory):  
This product is listed in, or complies with, the substance inventory.

Canada ..... : **DSL** (Domestic Substance List):  
This product is listed in, or complies with, the substance inventory.

Australia ..... : **AICS** (Australian Inventory of Chemical Substances):  
This product is listed in, or complies with, the substance inventory.

People's Republic of China ..... : **IECSC** (Inventory of Existing Chemical Substances in China):  
This product is listed in, or complies with, the substance inventory.

South Korea (Republic of Korea) ..... : **ECL** (Existing Chemicals List):  
This product is listed in, or complies with, the substance inventory.

Japan ..... : **ENCS** (Handbook of Existing and New Chemical Substances):  
This product is listed in, or complies with, the substance inventory.

Philippines..... : **PICCS** (Philippine Inventory of Chemicals and Chemical Substances):  
This product is listed in, or complies with, the substance inventory.

European Economic Area (EEA)..... : **REACH** (Regulation (EC) No 1907/2006):  
General note: the registration obligations for substances imported into the EEA or manufactured within the EEA by the supplier mentioned in section 1 are fulfilled by the said supplier. The registration obligations for substances imported into the EEA by customers or other downstream users must be fulfilled by the latter.

**16. Other information****16.1 Additional information:**

This Safety Data Sheet (SDS) meets the requirements of the Federal OSHA Hazard Communication Standard (29 CFR 1910.1200). This product has been classified according to the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all of the information required by the CPR. This information relates to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is to the best of our knowledge and belief accurate and reliable as of the date compiled. However, no representation, warranty or guarantee expressed or implied, is made as to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to

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the suitability and completeness of such information for his own particular use. We do not accept liability for any loss or damage that may occur from the use of this information. Nothing herein shall be construed as a recommendation for uses which infringe valid patents or as extending a license under valid patents. This SDS provides selected regulatory information on this product, including its components. This is not intended to include all regulations. It is the responsibility of the user to know and comply with all applicable rules, regulations and laws relating to the product being used.

Vertical lines in the left-hand margin indicate changes compared with the previous version.

All deliveries are subject to the WACKER SILICONES Health Care Policy, which is available at [www.wacker.com](http://www.wacker.com).

**16.2 Glossary of Terms:**

ACGIH - American Conference of Governmental Industrial Hygienists

DOT - Department of Transportation

hPa - Hectopascals

mPa\*s - Milli Pascal-Seconds

OSHA - Occupational Safety and Health Administration

PEL - Permissible Exposure Limit

ppm - Parts per Million

SARA - Superfund Amendments and Reauthorization Act

STEL - Short Term Exposure Limit

TSCA - Toxic Substances Control Act

TWA - Time Weighted Average

WHMIS - Canadian Workplace Hazardous Materials Identification System

**Flash point determination methods**

ASTM D56

ASTM D92, DIN 51376, ISO 2592

ASTM D93, DIN 51758, ISO 2719

ASTM D3278, DIN 55680, ISO 3679

DIN 51755

**Common name**

Tagliabue (Tag) closed cup

Cleveland open cup

Pensky-Martens closed cup

Setaflash or Rapid closed cup

Abel-Pensky closed cup

**16.3 Conversion table:**

Pressure:.....: 1 hPa \* 0.75 = 1 mm Hg = 1 torr; 1 bar = 1000 hPa

Viscosity:.....: 1 mPa\*s = 1 centipoise (cP)