

SAFETY DATA SHEET

Section 1. Identification

: Amazing GOOP Marine Epoxy Paste Resin (US and Canada) **Trade name**

Product code : 1085340 Date of issue/Date of : 3/6/2015.

revision

Supplier : Eclectic Products Inc.

1075 Arrowsmith Eugene, OR 97402 541-484-9621

Responsible name : Regulatory Compliance

Emergency telephone number (with hours of

operation)

: CALL INFOTRAC 800-535-5053 001-352-323-3500

24 hours per day, 7 days per week.

Relevant identified uses of the substance or mixture and uses advised against

Consumer product.

Resin for a two component epoxy.

Section 2. Hazards identification

OSHA/HCS status This material is considered hazardous by the OSHA Hazard Communication Standard

(29 CFR 1910.1200).

Classification of the : SKIN CORROSION/IRRITATION - Category 2 substance or mixture SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2

SKIN SENSITIZATION - Category 1

GHS label elements Hazard pictograms

Signal word : Warning

Hazard statements : Causes serious eye irritation.

Causes skin irritation.

May cause an allergic skin reaction.

Precautionary statements

General : Read label before use. Keep out of reach of children. If medical advice is needed,

have product container or label at hand.

Prevention : Wear protective gloves. Wear eye or face protection. Avoid breathing vapor. Wash

hands thoroughly after handling. Contaminated work clothing should not be allowed out

of the workplace.

: IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. Response

> Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get

medical attention.

: Not applicable. **Storage**

Disposal : Dispose of contents and container in accordance with all local, regional, national and

international regulations.

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Section 2. Hazards identification

Hazards not otherwise classified

: None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	%	CAS number
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)	10-30%	25068-38-6
Hydrophobic Silica crystalline silica respirable	1-5% <1%	67762-90-7 14808-60-7

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Inhalation

: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact

: Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

: Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact: Causes skin irritation. May cause an allergic skin reaction.

Ingestion: Irritating to mouth, throat and stomach.

Over-exposure signs/symptoms

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Section 4. First aid measures

Eye contact: Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion: No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments: No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may

be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

Unsuitable extinguishing

media

: Use an extinguishing agent suitable for the surrounding fire.

: None known.

Specific hazards arising from the chemical

: In a fire or if heated, a pressure increase will occur and the container may burst. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products

 Decomposition products may include the following materials: carbon dioxide

carbon monoxide halogenated compounds

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders:

: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

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Section 6. Accidental release measures

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

including any incompatibilities

Conditions for safe storage, : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits	
crystalline silica respirable	OSHA PEL Z3 (United States, 9/2005). TWA: 250 MPPCF / (%SiO2+5) 8 hours. Form: Respirable TWA: 10 MG/M3 / (%SiO2+2) 8 hours. Form: Respirable TWA: 30 MG/M3 / (%SiO2+2) 8 hours. Form: Total dust. OSHA PEL 1989 (United States, 3/1989). TWA: 0.1 mg/m³, (as quartz) 8 hours. Form: Respirable dust ACGIH TLV (United States, 3/2012). TWA: 0.025 mg/m³ 8 hours. Form: Respirable fraction NIOSH REL (United States, 1/2013). TWA: 0.05 mg/m³ 10 hours. Form: respirable dust	

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Section 8. Exposure controls/personal protection

Appropriate engineering controls

Environmental exposure controls

- Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

This product may contain materials classified as nuisance particulates, which may be present at hazardous levels only during sanding or abrading of the dried film. Wear a dust/mist respirator approved for dust when dusts are generated from sanding or abrading the dried film.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid. [Paste.]

Color : White.

Odor : Not available.

pH : Not available.

Boiling point : >100°C (>212°F)

Flash point : Closed cup: >93.333°C (>200°F) [Setaflash.]

Flammability : Not available.

Evaporation rate : >1 (butyl acetate = 1)

Lower and upper explosive

(flammable) limits

: Not available.

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Section 9. Physical and chemical properties

Vapor pressure : Not available.

Vapor density : >1 [Air = 1]

Specific gravity : 1.22

Solubility : Partially soluble in the following materials: water.

VOC (wt%) : 0%

Viscosity : Not available.

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability: The product is stable.

Possibility of hazardous : Under normal conditions of storage and use, hazardous reactions will not occur.

reactions

Conditions to avoid : No specific data.

Incompatible materials : No specific data.

Hazardous decomposition : Under normal conditions of storage and use, hazardous decomposition products should

not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

products

Product/ingredient name	Result	Species	Dose	Exposure
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)	LD50 Dermal	Rabbit	20000 mg/kg	-
Hydrophobic Silica	LD50 Oral LD50 Dermal LD50 Oral	Rat	>5000 mg/kg >2000 mg/kg >1000 mg/kg	- - -

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)	Eyes - Mild irritant	Rabbit	-	100 milligrams	-
,	Skin - Moderate irritant	Rabbit	-	24 hours 500 microliters	-
	Skin - Severe irritant	Rabbit	-	24 hours 2 milligrams	-

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

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Section 11. Toxicological information

Limestone and natural iron oxide used in making this product contain crystaline silica as an impurity. Repeated, prolonged exposure to respirable crystalline dusts may increase the risk of developing a disabling lung disease called silicosis. The International Agency for Research on Cancer (IARC) reports there is sufficient evidence in humans for the carcinogencity of inhaled crystalline silica from occupational sources. Based on studies of workers in industrial and occupational settings, The National Toxicology Program (NTP) Ninth Report on Carcinogens lists crystalline silica (respirable) as a substance known to be a carcinogen to humans.

Classification

Product/ingredient name	OSHA	IARC	NTP
crystalline silica respirable	ı	1	Known to be a human carcinogen.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure

: Routes of entry anticipated: Dermal, Inhalation.

Potential chronic health effects

Not available.

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to

very low levels.

Carcinogenicity
 No known significant effects or critical hazards.
 Mutagenicity
 No known significant effects or critical hazards.
 Teratogenicity
 No known significant effects or critical hazards.
 Developmental effects
 No known significant effects or critical hazards.
 Fertility effects
 No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	10877.6 mg/kg

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Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)	Acute EC50 1.8 mg/l	Daphnia	48 hours
,	Acute LC50 2 mg/l	Fish	96 hours

Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)	-	-	Not readily

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-
Transport hazard class (es)	-	-	-	-
Packing group	-	-	-	-
Environmental hazards	No.	No.	No.	No.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

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Section 15. Regulatory information

U.S. Federal regulations

: United States inventory (TSCA 8b): All components are listed or exempted.

SARA 311/312

Classification : Immediate (acute) health hazard

California Prop. 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

The California listing of silica, crystalline as a carcinogen is qualified as "airborne particles of respirable size".

<u>Ingredient name</u> <u>Cancer</u> <u>Reproductive</u>

crystalline silica respirable Yes. No.

WHMIS (Canada) : Class D-2A: Material causing other toxic effects (Very toxic).

Class D-2B: Material causing other toxic effects (Very toxic).

Canada inventory : Not determined.

International regulations

International lists : Australia inventory (AICS): Not determined.

China inventory (IECSC): Not determined.

Japan inventory: Not determined. **Korea inventory**: Not determined.

Malaysia Inventory (EHS Register): Not determined.

New Zealand Inventory of Chemicals (NZIoC): Not determined.

Philippines inventory (PICCS): Not determined. Taiwan inventory (CSNN): Not determined.

EU Inventory : Not determined.

Section 16. Other information

National Fire Protection Association (U.S.A.)



Key to abbreviations : ATE = Acute Toxicity Estimate

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

UN = United Nations

References : Not available.

▼ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

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revision

SAFETY DATA SHEET

Section 1. Identification

Trade name : Amazing GOOP Marine Epoxy Paste Hardener (US and Canada)

Product code : 1085341

Date of issue/Date of : 3/6/2015.

Supplier : Eclectic Products Inc.

1075 Arrowsmith Eugene, OR 97402 541-484-9621

Responsible name : Regulatory Compliance

Emergency telephone : CALL INFOTRAC number (with hours of operation) : 800-535-5053 001-352-323-3500

24 hours per day, 7 days per week.

Relevant identified uses of the substance or mixture and uses advised against

Consumer product.

Hardener for a two component epoxy

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard

(29 CFR 1910.1200).

Classification of the : SKIN SENSITIZATION - Category 1 substance or mixture

GHS label elements
Hazard pictograms

Signal word : Warning
Hazard statements : May cause an allergic skin reaction.

Precautionary statements

General : Read label before use. Keep out of reach of children. If medical advice is needed,

have product container or label at hand.

Prevention: Wear protective gloves. Avoid breathing vapor. Contaminated work clothing should not

be allowed out of the workplace.

Response : IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before

reuse. If skin irritation or rash occurs: Get medical attention.

Storage : Not applicable.

Disposal : Dispose of contents and container in accordance with all local, regional, national and

international regulations.

Hazards not otherwise

classified

: None known.

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Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	%	CAS number
Hydrophobic Silica	5-10%	67762-90-7
crystalline silica respirable	<1%	14808-60-7
Diethylenetriamine	<1%	111-40-0

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eve contact

Inhalation

rescription of necessary mist aid measures

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10

minutes. Get medical attention if irritation occurs.

: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial

respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar,

tie, belt or waistband.

Skin contact: Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash

contaminated clothing thoroughly with water before removing it, or wear gloves.

Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean

shoes thoroughly before reuse.

Ingestion : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and

keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately.

Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contactInhalationNo known significant effects or critical hazards.No known significant effects or critical hazards.

Skin contact: May cause an allergic skin reaction.

Ingestion: No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : No specific data.

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion : No specific data.

Date of issue/Date of revision : 3/6/2015.

Section 4. First aid measures

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments

Protection of first-aiders

: No specific treatment.

: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media

: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media

: None known.

Specific hazards arising from the chemical

Hazardous thermal decomposition products

: In a fire or if heated, a pressure increase will occur and the container may burst.

: No specific data.

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders

: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Date of issue/Date of revision : 3/6/2015. 3/9

Section 6. Accidental release measures

Large spill

: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

including any incompatibilities

Conditions for safe storage, : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
crystalline silica	OSHA PEL Z3 (United States, 9/2005).
respirable	TWA: 250 MPPCF / (%SiO2+5) 8 hours. Form: Respirable
	TWA: 10 MG/M3 / (%SiO2+2) 8 hours. Form: Respirable
	TWA: 30 MG/M3 / (%SiO2+2) 8 hours. Form: Total dust.
	OSHA PEL 1989 (United States, 3/1989).
	TWA: 0.1 mg/m³, (as quartz) 8 hours. Form: Respirable dust
	ACGIH TLV (United States, 3/2012).
	TWA: 0.025 mg/m³ 8 hours. Form: Respirable fraction
	NIOSH REL (United States, 1/2013).
	TWA: 0.05 mg/m³ 10 hours. Form: respirable dust
Diethylenetriamine	ACGIH TLV (United States, 3/2012). Absorbed through skin.
	TWA: 4.2 mg/mÂ ³ 8 hours.
	TWA: 1 ppm 8 hours.
	NIOSH REL (United States, 1/2013). Absorbed through skin.
	TWA: 4 mg/m³ 10 hours.
	TWA: 1 ppm 10 hours.
	OSHA PEL 1989 (United States, 3/1989).
	TWA: 4 mg/m³ 8 hours.
	TWA: 1 ppm 8 hours.

Date of issue/Date of revision : 3/6/2015.

Section 8. Exposure controls/personal protection

Appropriate engineering controls

Environmental exposure controls

- : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with sideshields.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

This product may contain materials classified as nuisance particulates, which may be present at hazardous levels only during sanding or abrading of the dried film. Wear a dust/mist respirator approved for dust when dusts are generated from sanding or abrading the dried film.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid. [Paste.]

Color : White.

Odor : Ammoniacal.

pH : Not available.

Boiling point : >100°C (>212°F)

Flash point : Open cup: >93°C (>199.4°F)

Flammability : Not available.

Evaporation rate : >1 (butyl acetate = 1)

Lower and upper explosive

(flammable) limits

: Not available.

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Section 9. Physical and chemical properties

Vapor pressure : Not available. Vapor density : >1 [Air = 1] **Specific gravity** 1.05

Solubility : Partially soluble in the following materials: water.

: 0% VOC (wt%)

Viscosity : Not available.

Section 10. Stability and reactivity

: No specific test data related to reactivity available for this product or its ingredients. Reactivity

Chemical stability : The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : No specific data. : No specific data. Incompatible materials

Hazardous decomposition : Under normal conditions of storage and use, hazardous decomposition products should products

not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Hydrophobic Silica	LD50 Dermal LD50 Oral		>2000 mg/kg >1000 mg/kg	-
Diethylenetriamine	LD50 Dermal LD50 Oral	Rabbit	1090 mg/kg 1080 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Diethylenetriamine	Skin - Moderate irritant	Rabbit	-	500 milligrams	-

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Limestone and natural iron oxide used in making this product contain crystaline silica as an impurity. Repeated, prolonged exposure to respirable crystalline dusts may increase the risk of developing a disabling lung disease called silicosis. The International Agency for Research on Cancer (IARC) reports there is sufficient evidence in humans for the carcinogencity of inhaled crystalline silica from occupational sources. Based on studies of workers in industrial and occupational settings, The National Toxicology Program (NTP) Ninth Report on Carcinogens lists crystalline silica (respirable) as a substance known to be a carcinogen to humans.

Classification

Product/ingredient name	OSHA	IARC	NTP
crystalline silica respirable	-	1	Known to be a human carcinogen.

Reproductive toxicity

Not available.

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Section 11. Toxicological information

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure

: Routes of entry anticipated: Dermal, Inhalation.

Potential chronic health effects

Not available.

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to

very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	9360 mg/kg

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Diethylenetriamine	Acute EC50 345600 μg/l Fresh water	Algae - Pseudokirchneriella subcapitata	96 hours
	Acute LC50 53500 µg/l Fresh water Acute LC50 1014000 µg/l Fresh water	Daphnia - Daphnia magna Fish - Poecilia reticulata	48 hours 96 hours

Persistence and degradability

Not available.

Other adverse effects : No known significant effects or critical hazards.

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Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	IMDG	IATA
UN number	1760	1760	1760	1760
UN proper shipping name	CORROSIVE LIQUID, N.O.S. (Aliphatic amine.)	CORROSIVE LIQUID, N.O.S. (Aliphatic amine.)	CORROSIVE LIQUID, N.O.S. (Aliphatic amine.)	CORROSIVE LIQUID, N.O.S. (Aliphatic amine.)
Transport hazard class (es)	8 CORROLLE	8	8	8
Packing group	III	III	III	III
Environmental hazards	No.	No.	No.	No.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Reproductive

Section 15. Regulatory information

U.S. Federal regulations

: United States inventory (TSCA 8b): All components are listed or exempted.

SARA 311/312

Classification : Immediate (acute) health hazard

California Prop. 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

The California listing of silica, crystalline as a carcinogen is qualified as "airborne particles of respirable size".

Ingredient name

Yes. No.

<u>Cancer</u>

crystalline silica respirable

WHMIS (Canada) : Class D-2A: Material causing other toxic effects (Very toxic).

Class E: Corrosive material

Canada inventory International regulations : All components are listed or exempted.

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Section 15. Regulatory information

International lists : Australia inventory (AICS): All components are listed or exempted.

China inventory (IECSC): All components are listed or exempted.

Japan inventory: Not determined.

Korea inventory: All components are listed or exempted. **Malaysia Inventory (EHS Register)**: Not determined.

New Zealand Inventory of Chemicals (NZIoC): All components are listed or exempted.

Philippines inventory (PICCS): All components are listed or exempted.

Taiwan inventory (CSNN): Not determined.

EU Inventory : Not determined.

Section 16. Other information

National Fire Protection Association (U.S.A.)



Key to abbreviations : ATE = Acute Toxicity Estimate

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

UN = United Nations

References : Not available.

▼ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

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