SAFETY DATA SHEET

1. Identification

Product identifier	EasyCast Hardener	
Other means of identification		
SDS number	7511850	
Product code	33008, 33008 MICHAELS, 33008C MICHAELS, 33010M, 33016, 33032, 33100, 33128, 33640, 33640R, 33201, 33202, 33203, 33204, 33205, MICHAELS SKUs: 408248, 408249, 408250, 408251, 408252, 408253, 408254, 408255.	
Recommended use	Casting Epoxy.	
Recommended restrictions	None known.	
Manufacturer/Importer/Supplier/Distributor information		
Manufacturer		
Company name	Environmental Technology, Inc.	
Address	300 S. Bay Depot Road	
	Fields Landing	
	CA 95537, USA.	
Telephone number	707-443-9323	
E-maill	mail@eti-usa.com	
Contact person	Technical Director	
Emergency phone number	800-424-9300 (CHEMTREC)	

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Acute toxicity, oral	Category 4
	Skin corrosion/irritation	Category 1
	Serious eye damage/eye irritation	Category 1
	Sensitization, skin	Category 1
	Reproductive toxicity (fertility, the unborn child)	Category 2
Environmental hazards	Not classified.	
Label elements		

Signal word	Danger
Hazard statement	Harmful if swallowed. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Suspected of damaging fertility. Suspected of damaging the unborn child.
Precautionary statements	
Prevention	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use only outdoors or in a well-ventilated area. Do not breathe mist or vapour. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection.
Response	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Take off immediately all contaminated clothing and wash it before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a poison centre/doctor/. Specific treatment (see this label).

Storage	Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Other hazards	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

nemical name	CAS number	%
Nonyl phenol	84852-15-3	30-70
Polyoxypropylenediamine	9046-10-0	<40
3-Aminomethyl-3,5,5-trimethyl- cyclohexylamine	2855-13-2	<25
Trimethylolpropane poly(oxypropylene)triamine	39423-51-3	<25

Composition comments

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation	If inhaled, remove to fresh air. For breathing difficulties, oxygen may be necessary. Get medical attention if symptoms occur.
Skin contact	Wash contaminated clothing before reuse. Rinse skin thoroughly with lukewarm water for at least 15 minutes. Call a physician or poison control centre immediately.
Eye contact	Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control centre immediately. Immediately flush eyes with plenty of water for at least 15 minutes, lifting upper and lower eyelids occasionally.
Ingestion	Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Call a physician or Poison Control Centre immediately.
Most important symptoms/effects, acute and delayed	Ingestion may produce burns to the lips, oral cavity, upper airway, esophagus and possibly the digestive tract. May cause an allergic skin reaction. Dermatitis. Rash. Contact can cause corrosive burns, corneal damage, and blindness. Itching, redness, swelling, burning or blistering of skin.
Indication of immediate medical attention and special treatment needed	Treat symptomatically. Keep victim under observation. Symptoms may be delayed. Exposure may aggravate pre-existing skin disorders.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. The toxicological properties of this material have not been fully investigated.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Alcohol resistant foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Water. Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move container from fire area if it can be done without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions,
protective equipment and
emergency proceduresKeep unnecessary personnel away. Keep out of low areas. Do not breathe mist or vapour. Ensure
adequate ventilation. Local authorities should be advised if significant spillages cannot be
contained. Do not get in eyes, on skin, on clothing. For personal protection, see section 8 of the
SDS.

Methods and materials for containment and cleaning up	Keep unnecessary personnel away. This product is miscible in water. Prevent entry into waterways, sewer, basements or confined areas. Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers.
	Never return spills to original containers for re-use. Collect and dispose of spillage as indicated in section 13 of the SDS.
Environmental precautions	Contact local authorities in case of spillage to drain/aquatic environment. Avoid discharge into drains, water courses or onto the ground.
7. Handling and storage	
Precautions for safe handling	Do not handle until all safety precautions have been read and understood. Do not breathe mist or vapour. Do not get this material in your eyes, on your skin, or on your clothing. Avoid contact during pregnancy/while nursing. Provide adequate ventilation. Use personal protective equipment as required. Wash contaminated clothing before reuse. When using, do not eat, drink or smoke. Wash hands thoroughly after handling. Avoid release to the environment. Avoid prolonged exposure. Keep out of reach of children.
Conditions for safe storage, including any incompatibilities	Store locked up. Keep out of the reach of children. Store in tightly closed original container in a dry, cool and well-ventilated place. Store away from incompatible materials, see Section 10 of the SDS.
8. Exposure controls/pers	onal protection
Occupational exposure limits	No exposure limits noted for ingredient(s).
Biological limit values	No biological exposure limits noted for the ingredient(s).
Exposure guidelines	No exposure standards allocated. Use personal protective equipment as required. Keep working clothes separately.
Appropriate engineering controls	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide adequate ventilation. Eye wash facilities and emergency shower must be available when handling this product.
Individual protection measures,	such as personal protective equipment
Eye/face protection	Wear safety glasses with side shields (or goggles) and a face shield.
Skin protection Hand protection	Chemical resistant gloves.
Other	Wear appropriate chemical resistant clothing. The most suitable glove must be chosen in consultation with the gloves supplier, who can inform about the breakthrough time of the glove material. Wear appropriate chemical resistant clothing to prevent any possibility of skin contact. Use of an impervious apron is recommended.
Respiratory protection	Not available.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace. Wash at the end of each work shift and before eating, smoking or using the toilet.
9. Physical and chemical	properties
Appearance	Viscous liquid.
Physical state	Liquid.
Form	Liquid.
• •	

Colour	Slightly yellow.
Odour	Ammonia-like.
Odour threshold	Not available.
рН	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	222 °C (431.6 °F)
Flash point	100.0 °C (212.0 °F) Setaflash

Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or e	explosive limits
Flammability limit - lowe (%)	Not available.
Flammability limit - uppe (%)	r Not available.
Explosive limit - lower (%) Not available.
Explosive limit – upper (%)	Not available.
Vapour pressure	< 1 mm Hg @ 20 °C
Vapour density	Not available.
Relative density	0.97 (21 °C (69.8 °F))
Solubility(ies)	
Solubility (water)	Slightly soluble
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	8.00 lb/gal
Explosive properties	Not explosive.
Oxidising properties	Not oxidising.
Percent volatile	0 %
VOC	0
10. Stability and reactiv	ity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport. Read and follow manufacturer's recommendations.
Chemical stability	Stable under normal temperature conditions and recommended use.
Possibility of hazardous reactions	Hazardous polymerisation does not occur.
Conditions to avoid	Avoid temperatures exceeding the flash point. Reacts violently with strong acids. This product may react with oxidizing agents. Do not mix with other chemicals. Contact with incompatible materials. Avoid incompatible materials and intense heat.
Incompatible materials	Acids. Strong oxidising agents. Oxidizing agents. Alkali metals. Peroxides. Phenols.
Hazardous decomposition products	None expected under normal conditions of use.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful. May cause irritation to the respiratory system.	
Skin contact	Causes severe skin burns. May be harmful in contact with skin. May cause an allergic skin reaction.	
Eye contact	Causes serious eye damage.	
Ingestion	Causes digestive tract burns. Harmful if swallowed.	
Symptoms related to the physical, chemical and toxicological characteristics	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Dermatitis. Rash.	
Information on toxicological of	foots	

Information on toxicological effects

Acute toxicity	Harmful if swallowed. May cause an allergic skin reaction. May cause irritation to the respiratory
	system.

Components	Species	Test results
3-Aminomethyl-3,5,5-trimethyl-cyd	clohexylamine (CAS 2855-13-2)	
<u>Acute</u>		
Oral		
LD50	Rat	1030 mg/kg
Trimethylolpropane poly(oxypropy	/lene)triamine (CAS 39423-51-3)	
<u>Acute</u>		
Dermal		
LD50	Rabbit	610 mg/kg
Oral		
LD50	Rat	220 mg/kg
Skin corrosion/irritation	Causes severe skin burns.	
Serious eye damage/eye irritation	Causes serious eye damage.	
Respiratory or skin sensitisatio	n	
Respiratory sensitisation	Due to partial or complete lack of data the classification is not possible.	
Skin sensitisation	May cause an allergic skin reaction.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.	
Reproductive toxicity	Suspected of damaging the unborn child. Suspected of damaging fertility.	
Specific target organ toxicity - single exposure	Not classified.	
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	Due to the high viscosity the product	is not an aspiration hazard.
Chronic effects	The toxicological properties of this material have not been investigated.	
Further information	Reproductive toxicity. Symptoms ma reactions.	y be delayed. May cause allergic respiratory and skin

12. Ecological information

Ecotoxicity	Expected to be very toxic to aquatic organisms. May cause long-term adverse effects in the environment.		
Components		Species	Test results
3-Aminomethyl-3,5,5-trimeth	yl-cyclohexylam	ine (CAS 2855-13-2)	
Aquatic			
Acute			
Algae	EC50	Scenedesmus subspicatus	> 50 mg/l, 72 hours
Crustacea	EC50	Daphnia magna	23 mg/l, 48 hours
Fish	LC50	Leuciscus idus	110 mg/l, 96 hours
Chronic			
Algae	EC50	Scenedesmus subspicatus	11 mg/l, 72 hours
Crustacea	NOEC	Daphnia magna	3 mg/l, 21 days
Polyoxypropylenediamine (C	CAS 9046-10-0)		
Aquatic			
Chronic			
Algae	NOEC	Algae	0.32 mg/l, 72 hours
Persistence and degradability	No data is a	vailable on the degradability of this product.	
Bioaccumulative potential	No data ava	lable on bioaccumulation.	
Partition coefficient n-octa Nonyl phenol (CAS 848		Kow) 5.71	
Mobility in soil	No data ava	lable.	

Other adverse effects None known.

13. Disposal considerations

Disposal instructions	Dispose in accordance with applicable federal, state, and local regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). Do not allow this material to drain into sewers/water supplies.
Contaminated packaging	Dispose in accordance with applicable federal, state, and local regulations.

14. Transport information

TDG

Т	DG	
	UN number	UN1760
	UN proper shipping name	Corrosive liquids, n.o.s. (Nonyl Phenol Mixture)
	Transport hazard class(es)	
	Class	8
	Subsidiary risk	-
	Packing group	
	Environmental hazards	Not available.
	Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
I/	TA	
	UN number	UN1760
	UN proper shipping name	Corrosive liquids, n.o.s. (Nonyl Phenol Mixture)
	Transport hazard class(es)	
	Class	8
	Subsidiary risk	-
	Label(s)	8
	Packing group	
	Environmental hazards	Yes
	Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
IN	1DG	
	UN number	UN1760
	UN proper shipping name	Corrosive liquids, n.o.s. (Nonyl Phenol Mixture)
	Transport hazard class(es)	
	Class	8
	Subsidiary risk	-
	Label(s)	8
	Packing group	
	Environmental hazards	
	Marine pollutant	Yes
	EmS	Not available.
	Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
	ransport in bulk according to	Not established.
	nnex II of MARPOL 73/78 and	
th	e IBC Code	
G	eneral information	IMDG Regulated Marine Pollutant.
1	5. Regulatory information	
С	anadian regulations	This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.
	Controlled Draws and C. http://	
	Controlled Drugs and Substa	Inces Act

Controlled Drugs and Substances Act Not regulated. Export Control List (CEPA 1999, Schedule 3) Not listed. Greenhouse Gases Not listed. Precursor Control Regulations Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Toxic Chemical Substances (TCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s). A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Issue date	13-July-2017
Revision date	-
Version No.	01
References	ACGIH EPA: AQUIRE database NLM: Hazardous Substances Data Base US. IARC Monographs on Occupational Exposures to Chemical Agents HSDB® - Hazardous Substances Data Bank JIS Z 7250: 2005 Safety data sheet for chemical products-Part 1:Content and order of sections JCIA GHS Guideline, October 2008 IARC Monographs. Overall Evaluation of Carcinogenicity National Toxicology Program (NTP) Report on Carcinogens ACGIH Documentation of the Threshold Limit Values and Biological Exposure Indices Japan Society for Occupational Health, Recommendation of Occupational Exposure Limits
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