

TAP One-to-One General Purpose Epoxy consists of two parts: resin and hardener. When the resin and hardener are mixed together, they cure to form a hard impact-resistant material.

CHARACTERISTICS

Mix Ratio	1 to 1
Pot Life	10-15 min
Cure Time	24 hrs
Shore D	79
Hardness	
HDT	115°F
Flexural Strength	11,500 psi
Tensile Strength	7,500 psi
Elongation	5.0%

CAUTIONS:

Avoid breathing vapors. Use ONLY in well ventilated area. Protect eyes and skin. Wear chemical splash goggles and suitable protective gloves/clothing.

KEEP OUT OF REACH OF CHILDREN.

FIRST AID:

EYE • Hold eyelids apart and flood with copious amounts of water. Seek medical attention.

SKIN • Remove excess product. Wash thoroughly with soap and water. If irritation persists, seek medical attention.

INGESTION • Do not induce vomiting unless directed by medical personnel. Seek medical attention.

INHALATION • Remove to fresh air. Seek medical attention.

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GENERAL PURPOSE



EPOXY HARDENER One to One

- Strong • Tough • Easy To Use
- Simplified Mix Ratio
- Superior Adhesion

CAUTION: Strong skin sensitizer/eye irritant.
See Additional Cautions on Label.

Net 1 Gallon • 128 fl oz

Use with 1 gallon resin

Quality Products Since 1952

TAP Plastics Inc. San Leandro, CA 94577

Need more information? Ask your TAP salesperson for TAP Product Bulletin 3 • Introduction to Fiberglassing and TAP Product Bulletin 14 • Fillers, or download them from our website: tapplastics.com.

MSDS for TAP General Purpose Epoxy Hardener
available at tapplastics.com

YOU WILL NEED

- Coveralls • Gloves • Mixing Buckets
- Stir Sticks • Brushes • Mat Roller/Squeegee
- TAP Filler • Sandpaper (fine and coarse grit)
- Replacetone For Clean-Up

INSTRUCTIONS:

Read Instructions thoroughly on Resin side of General Purpose Epoxy Resin container.

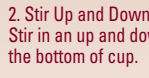
HELPFUL HINTS:

Incomplete mixing is the most common cause of epoxy failure. Measure accurately and mix as follows:



1. Scrape Sides

Stir so that stick scrapes entire wall of container.



2. Stir Up and Down

Stir in an up and down motion to blend fluid on the bottom of cup.



3. Stir Center

Repeat stirring steps until compound is thoroughly mixed.

- Always make a patch test before large or critical jobs.
- Surface temperature of part is as critical as surrounding air temperature. Use at or above 60°F for best results.
- Epoxies are tolerant to a small amount of surface moisture; pretest for adhesion before applying.
- Epoxies are susceptible to UV; protect surface in exterior applications.

WARRANTY

TAP products are manufactured to quality specifications, however they should be tested to determine their suitability for your application. Since we have no control over working conditions or methods, our liability does not exceed the value or replacement of this product. TAP Resin products are guaranteed for six months from date of purchase or nine months from code date on container.