CAUTION: Contains Tin and Copper.

Eye Contact: Immediately wash eyes with large amounts of water, occasionally lifting the lower and upper lids. Seek medical attention immediately. Contact lenses should not be worn.

Skin Contact: Flush contaminated skin with water. Seek medical attention if irritation occurs or persists.

Inhalation: Move exposed person to fresh air at once. If breathing has stopped, perform artificial respiration. Seek medical attention.

Ingestion: Emergency treatment: dilute with water or milk. Remove by gastric lavage (i.e. stomach tube) unless patient is vomiting. Get immediate medical attention.

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TAP Bronze Powder can be mixed with polyester, epoxy, or urethane resins. Cast mixture either as a solid piece or as a thin coating when making a slush mold.

Solid Casting: Best for small pieces. Prepare mold with mold release. Mix resin to metal with no less than 1 part bronze to 2 part resin by volume. Experiment to find ratio that works best. Cure.

Slush Molding: Prepare mold with mold release. Mix the resin and catalyst, then add bronze powder in appropriate ratios. Coat all parts of the mold interior by rotating the mixture in the mold. For molds with undercuts, coat twice. When coat has gelled, back fill with a casting material. Quik-Cast is an economical casting material.

Finishing: Remove cured casting from mold. Achieve fine luster by rubbing with steel wool.

Read our Casting With Bronze Powder information sheet and TAP Product Bulletins 7a and 7b for more information on mold making. MSDS for TAP Bronze Powder available at tapplastics.com.