
SECTION 1: IDENTIFICATION OF THE SUBSTANCE OR MIXTURE AND THE SUPPLIER

PRODUCT NAME: Chemcast XT

PRODUCT CODES: NA

MANUFACTURER: Plastiglas de México, S.A. de C.V.
DIVISION: Acrylics
ADDRESS: Acueducto del alto Lerma No.8, Zona Industrial Ocoyoacac, Ocoyoacac Estado de México C.P. 52740

EMERGENCY PHONE: 01 800 002 1400
CHEMTREC PHONE: (800) 429-9300
SETIQ PHONE: 01 800 002 1400

CHEMICAL NAME: Polymethyl Methacrylate

PRODUCT USE: Used to manufacture windows, windshields, light diffusers, furniture, signs, displays, safety barriers, etc.

PREPARED BY: Plastiglas de México, S.A. de C.V.

SECTION 2: HAZARDS IDENTIFICATION

Potential Health Effects:

Under normal conditions of use this product is not expected to create any unusual industrial hazards.

GHS Classification:

Not a hazard substance or mixture

Symbol(S) of Product

None

Signal Word

Not a hazard substance or mixture

Emergency Overview:

Color: Colorless or colored
Appearance: Sheets
Odor: Odorless

Routes of entry:

Eye contact (if exposed to chips)

Carcinogenicity:

This material is not considered by cancer OSHA

Potential Health Effects:

Inhalation

No hazard expected in normal use.

Eye Contact

No hazard expected in normal use.

Material can cause the following:

- Mechanical irritation

Skin Contact

Material can cause the following:

- Cuts (when using trimmed sheets)

Ingestion

- No hazard expected in normal use.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

This material is classified as not hazardous under OSHA regulations.

INGREDIENT	CAS NO.	% WT
Acrylic Copolymer	Trade Secret	98.5 - 99
Process and performance additive	Trade Secret	1.5 - 1

	<u>ppm</u>	<u>mg/m3</u>
OSHA PEL-TWA:	ND	ND
OSHA PEL STEL:	ND	ND
OSHA PEL CEILING:	ND	ND
ACGIH TLV-TWA:	ND	ND
ACGIH TLV STEL:	ND	ND
ACGIH TLV CEILING:	ND	ND

SECTION 4: FIRST-AID MEASURES

EYES: If mechanical irritation occurs flush eyes thoroughly with a large amount of water, consult a physician if irritation persists. (Possible during cutting processes)

SKIN: No specific treatment is necessary since this material is not likely to be hazardous.

INGESTION: Ingestion is not considered a potential route of exposure.

INHALATION: No specific treatment is necessary since this material is not likely to be hazardous by inhalation.

SECTION 5: FIRE-FIGHTING MEASURES

FLAMMABLE LIMITS IN AIR, (% BY VOLUME)

UPPER: not applicable

LOWER: not applicable

FLASH POINT:

not applicable

AUTOIGNITION TEMPERATURE:

> 752 °F

> 400 °C

EXTINGUISHING MEDIA: Use the following extinguishing media when fighting fires involving this material:
water spray - foam - dry chemical - carbon dioxide

SPECIAL FIRE FIGHTING PROCEDURES: As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. In big fires move away the personnel from the fire.

Extinguish with abundant water; use self-container breath equipment. For internal fires, assure to ventilate the area before accessing there.

COMBUSTION'S PRODUCTS HARMFUL FOR HEALTH

Smoke from combustion is toxic, carbon monoxide, mainly.

SECTION 6: ACCIDENTAL RELEASE MEASURES

ACCIDENTAL RELEASE MEASURES:

Off cuts, scrap or dust should be collected and disposed if in a safe way. Scrap, is recoverable by recycling. If possible, send it to a recycling machine or to the manufacturer. Review recycling issue with the specialist of environmental care at your facilities.

SECTION 7: HANDLING AND STORAGE

HANDLING AND STORAGE PROCEDURE:

Handling should be in stacks using as base the biggest pallet. An area covered by a roof is recommended. Dust creates scratches in the material. Protection of the sheet must be removed until the product is going to be used.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

EXPOSURE GUIDELINES:

No Occupational Exposure Values established (ACGIH, OSHA, Canada and Mexico).

VENTILATION: If operations generate dust, use adequate ventilation.

RESPIRATORY PROTECTION: A respiratory protection program meeting OSHA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use.

EYE PROTECTION: goggles for machining operations

SKIN PROTECTION:
protective gloves against mechanical risks

Other Protective Equipment

To identify additional Personal Protective Equipment (PPE) requirements, it is recommended that a hazard assessment in accordance with the OSHA PPE Standard (29CFR1910.132) be conducted before using this product.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE: Colorless or colored

ODOR: Odorless

PHYSICAL STATE: Sheets

pH AS SUPPLIED: Not applicable

pH (Other): Not applicable

BOILING POINT: Not applicable

MELTING POINT: Not applicable

FREEZING POINT: Not applicable

VAPOR PRESSURE (mmHg): Not applicable

VAPOR DENSITY (AIR = 1): Not applicable

SPECIFIC GRAVITY (H₂O = 1): 1.18 g/cm³
EVAPORATION RATE: Not applicable
SOLUBILITY IN WATER: None
MAXIMUM SERVICE TEMPERATURE: 176°F

SECTION 10: STABILITY AND REACTIVITY

X **STABLE**

UNSTABLE

STABILITY: This product is stable under normal storage conditions.

CONDITIONS TO AVOID (STABILITY): This material is considered stable.

INCOMPATIBILITY (MATERIAL TO AVOID): Organic Solvents of high polarity. No known incompatibility with other materials.

HAZARDOUS DECOMPOSITION OR BY-PRODUCTS: In case of thermal decomposition, combustible vapours are formed, which are irritating to eyes and respiratory system, mainly consisting of: methyl methacrylate, Ethyl acrylate

HAZARDOUS POLYMERIZATION:

SECTION 11: TOXICOLOGICAL INFORMATION

Not considered to be harmful to human life

SECTION 12: ECOLOGICAL INFORMATION

ECOLOGICAL INFORMATION:

Not considered to be harmful to aquatic life

SECTION 13: DISPOSAL CONSIDERATIONS

WASTE DISPOSAL METHOD:

The material is recyclable, Review recycling issue with the specialist of environment at your facilities.

SECTION 14: TRANSPORT INFORMATION

Not subject to the regulations on dangerous goods.

SECTION 15: REGULATORY INFORMATION

EINECS (EU) listed or exempted
TSCA (USA) listed or exempted
DSL (CDN) listed or exempted

This product contains (a) chemical(s) known to the State of California to cause cancer.

Meets the requirements of California State Proposition 65

ROSH Heavy Metals

Some color products have limitations to these due to the same content of phthalates

SECTION 16: OTHER INFORMATION

OTHER INFORMATION:

PREPARATION INFORMATION: This SDS was prepared in accordance with the Globally Harmonized System of Classification and Labelling of Chemicals (GHS)