

Physical Properties of TAP Quik-Cast

Property	TAP Quik-Cast
Shore Hardness	D60-70
Density, Lbs/FT ³	75-80
Elongation, %	<20
Peak Exotherm	170°F
Viscosity Side A CPS @ 74°F	200+/-100
Viscosity Side B CPS @ 74°F	300+/-100
Shrinkage, in/in	.01
Mix Ratio by Weight	1:1
Mix Ratio by Volume	1:1
Resin Shelf Life (Months)	6
Pot Life* (Gel Time Sec.)	180
Cure Temperature	72°F (22°C)
De-Mold Time* (Min.)	15-20 Minutes
Color	Tan to Light Brown

*Pot life and cure time will vary with mass and temperature of the components and the mold.

TAP Products are manufactured to quality specifications but should be tested to determine its suitability for your application by testing before using. TAP has no control over working conditions or methods used and will not be liable for damages exceeding the value of product.

Note: The above data was obtained under laboratory conditions and to the best of our knowledge is accurate. Each user must determine the suitability of this product for the purpose intended and the conditions under which parts are made.